

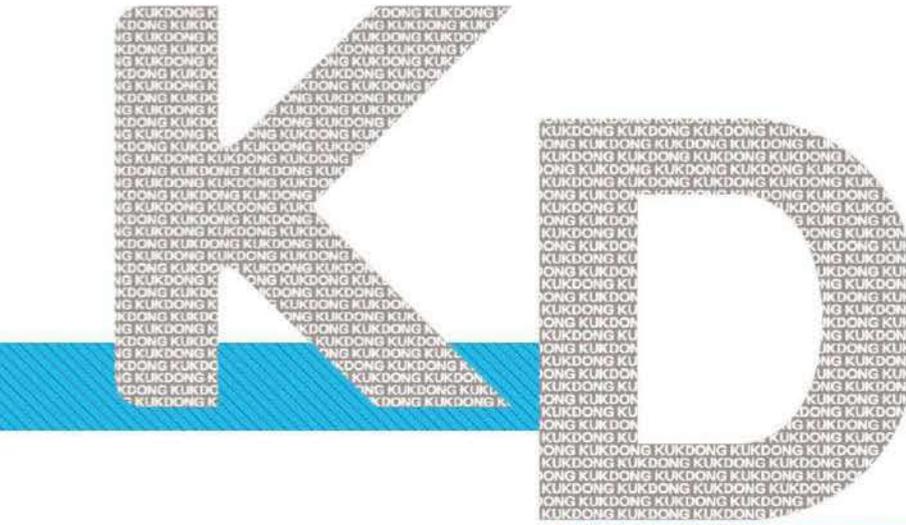


STAR INTERNATIONAL PVT. LTD.

LEATHER & APPAREL AUTOMATION SYSTEMS

www.stargroupindia.com

KUKDONG SHOE MAKING MACHINERY



Regards:

Baljeet Singh

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01 Cutting Part



KD-P2

재단기



Cutting Pad

KD-P2 Hydraulic Swing Arm Cutting Machine

- Mainly used for the cutting work of leather, fiber, plastic and rubber etc in shoes making industry. It can cut one layer or several layers.
- 신발 산업에서 가죽, PU, 플라스틱, 고무 등의 커팅 작업을 위해 사용한다. 한 장 또는 여러 장을 커팅 할 수 있다.



Dimension	1,050W x 1,050L x 1,500H
Weight	1,000kg
Working Table	1,000 x 500mm
Maximum Cutting Force	200KN
Cutting Stroke	75mm
Electric Capacity	2kw

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KD-P3

재단기



KD-P3 Hydraulic Plane Cutting Machine

- Mainly used for the cutting work of leather, fiber, plastic and rubber etc in shoes making industry. It can cut one layer or several layers.
- 신발 산업에서 가죽, PU, 플라스틱, 고무 등의 커팅 작업을 위해 사용한다. 한 장 또는 여러 장을 커팅 할 수 있다.



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		20Ton	30Ton
Dimension	48"	750x1500x1400	
	52"	750x1600x1400	850x1800x1650
	58"	750x1800x1400	850x1900x1650
	62"	750x1920x1400	850x2000x1650
	65"	750x2100x1400	850x2100x1650
Net Weight	48"	1300kg	N/A
	52"	1400kg	1800kg
	58"	1500kg	1900kg
	62"	1600kg	2000kg
	65"	1700kg	2100kg
Max Cutting Area	48"	1117x410	
	52"	1220x410	1220x500
	58"	1370x410	1370x500
	62"	1470x410	1470x500
	65"	1550x410	1550x500
Cutting Stroke		60~150mm	60~165mm
Driving Motor		3HP	5HP
Electric Capacity		3kw	

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KD-THC25

트레블링재단기



Cutting

KD-THC25 Traveling Head Cutting Machine

- This machine is for cutting leather or rubber with consistent gap and power.
- 가죽, 고무 등의 재질을 일정한 간격, 힘으로 커팅하는 기계이다.



Cutting

Dimension	2,000W x 630L x 1,900H
Cutting Power	25Ton
Cutting Area	500 x 500mm
Motor Power	3HP
Cutting Stroke	20~150mm
Electric Capacity	4kw

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02 **Stitching Part**

KA-101

반자동구멍기



KA-101 Semi-Auto Eyeleting Machine

- This machine is suitable for attaching eyelet on the upper. (Washer No. 200, 300, 400, 500, 600)
- 갑피에 아일렛을 부착하는 장비이다. (Washer No. 200, 300, 400, 500, 600)



→ Punch



Dimension	1,000W x 750L x 1,240H
Weight	200kg
Capacity	1,500~1,800 Pairs/8hrs
Motor Power	0.5HP
Electric Capacity	0.5kw

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KD-105

액기생펀칭기



Hammer

Punching Die

KD-105 Power Punching Machine

- As a part of sewing process, this machine is suitable for making eyelet holes of shoe uppers.
- sewing공정의 하나로, 신발 갑피의 구멍을 만들기 위해 적합하다.



Punch

Dimension	1,000W x 750L x 1,400H
Weight	200kg
Capacity	1,700~2,000Pairs/8hrs
Motor Power	1HP
Electric Capacity	0.9kw

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KD-105A

에어펀칭기



Hammer

Punching Die

KD-105 Air Punching Machine

- As a part of sewing process, this machine is suitable for making eyelet holes of shoe uppers.
- sewing공정의 하나로, 신발 갑피의 구멍을 만들기 위해 적합하다.



Dimension	800W x 500L x 1,400H
Weight	150kg
Capacity	1,700~2,000Pairs/8hrs
Cylinder	125mm x 50stroke
Electric Capacity	0.5kw

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KD-107

타원형 펀칭기



Hammer

Punching Die

KD-107 "D"Ring Punching Machine

- This machine is suitable for punching of oval on the upper and suitable for 'mm' the "D"Ring.
- 신발 갑피의 타원형 펀칭을 하며 각mm수에 해당하는 알 작업을 하는 장비이다.



Dimension	1,000W x 750L x 1,350H
Weight	200kg
Capacity	1,800~2,000Pairs/8hrs
Motor Power	0.5HP
Electric Capacity	0.5kw

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KD-AL1N

오토라벨라



KD-AL1N AUTO LABEL M/C

- This machine is seals Labels on the shoe Tongue by heat.
- 본 설비는 신발 Tongue 위에 열을 이용해 문대 라벨을 찍어내는 설비이다.



Dimension	650Wx670Lx1,200H
Weight	150kg
Heater	Φ5.8*41mm
Electric Capacity	75w x 2ea

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KD-B5-N

레자바핑기



KD-B5-N LEATHER BUFFING M/C WITH DUST COLLECTOR

- This is a machine to grind surface of leather upper for adhesion.
- 가죽 갑피의 접착을 용이하게 하기 위하여 가죽 표면을 갈아주는 기계이다.

Dimension	500W x 500L x 1,000H
Weight	300kg
Motor Power	1/2HP x 2P

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03 Stockfit Part

Cell-Flexer C2500DS

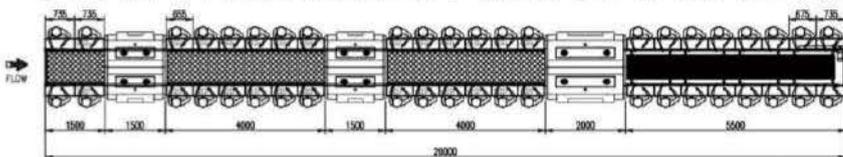
준비컨베어



C2500DS Cellflexer Stockfit

- This equipment is a machine which is attached a dryer to conveyor for transfer. Many kinds of parts (sole, latex, rubber, etc.) pass through the dryer with proper temperature and speed. The purpose is to improve adhesion between outsole and midsole with removing water of adhesive by hot-air of NIR Lamp in the dryer.

- 이송용 컨베어에 건조 드라이어를 부착한 기계이다. 여러가지 작업물 (sole, latex, rubber, etc.)을 건조온도, 속도에 맞게 셋팅한 후 건조 드라이어를 통과하면서 건조 드라이어 내부 NIR Lamp 열풍을 통해 적정 건조 시간 내 아웃솔과 미드솔에 접착한 접착액의 수분을 증발-건조시켜 작업물간 접착력을 향상-접착시키는데 목적이 있다.



Working H.	750mm
Line Type	Mesh Belt
Electric Capacity	123kw

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KD-UV1

UV조사기



KD-UV1 UV Curing Machine

- This equipment make adhesive without buffing possible from destroying skin layer by UV treatment for no buffing of midsole.
- 미드솔을 No buffing 처리하기 위하여 UV처리로 스킨층을 파괴시켜 바핑없이 접착이 가능하도록 한다.



Stainless Net

Dimension	1,200W x 3,100L x 2,050H
Weight	900kg
Temperature	40°C ~ 80°C
Electric Capacity	25kw

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HEAM-5D

UV냉동기



HEAM-5D UV Chiller

- This machine makes the opposite side of midsole (paylon, IP sole) worked one side UV irradiation under 35°C.
- Paylon, ip sole (midsole) 한 쪽면을 UV 조사한 후 반대쪽 면의 UV 조사를 위해 미드솔 온도를 35도 이하로 급속냉동을 시키는 기계이다.



Stainless Net

Dimension	1,000W x 2,450L x 1,300H
Weight	800kg
Motor	60w, 1/50
Speed	1.9m/min(1200rpm)
Fan Blower	DB150-4EA
Thermoneter	SRT / -10°C
Electric Capacity	5kw

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KD-S3,S6,S9/F-N

사방압착기(준비용)



KD-S3,S6,S9/F-N HYDRAULIC WALLED SOLE ATTACHING M/C

- Hydraulic cylinder of front, rear, up, down and side press to the four quarters of walled outsole and midsole.
- 본 장비는 전/후/상/하, 측면을 사방으로 아웃솔과 미드솔을 압착시키는 장비이다.

KD-S3/F-N

KD-S6/F-N

KD-S9/F-N



Dimension	1,600Wx750Lx1,800H
Weight	1,000kg
Capacity	Max. 1,500pairs
Motor Power	3HP
Electric Capacity	5kw

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KD-CS1

Sole Attaching M/C For Canvas Shoes



KD-CS1 Sole Attaching M/C For Canvas Shoes

- This machine is for the shoe attaching process before the vulcanizing tunnel and the shoe would be perfectly attached with less than 3kgf/cm² by the pneumatic cylinder.
- 본 압착기는 가류터널 통과 전 신발을 압착하는 포화용 신발 전용 압착기로 3kgf/cm² 미만의 비교적 낮은 압으로 제품 표면의 외상 없이 부드럽게 압착해 주는 설비임.

Dimension	650L X 1,050W X 1,020H
Type	4 Cylinders
Capacity	800~1,000 Pairs/8HR
Air pressure	0~6kg/cm ²
Net W/T	150kg

KD-AP9

공압힐압착기



KD-AP9 Pneumatic Heel Press Machine

- This machine is for reinforcing adhesion from hammering the adhesive part of midsole and outsole.
- 신발준비 과정에서 미드솔, 아웃솔의 접착 된 부위를 해머로 두드려서 접착력을 강화시키는 기계이다.



Dimension	600W x 500L x 1,450H
Weight	250kg
Capacity	Max. 1,800Pairs/8hrs
Air Cylinder	Φ80 x KD100
Electric Capacity	0.5kw

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KD-API3-2N

안창압착기



KD-API3-2N Sock Liner(Insole)Press

- This machine is designed to attach insole in the shoe through jig after putting insole inside the shoe.
- 신발에 안창을 넣은 뒤 지그를 통하여 신발내부에 안창을 붙이는 장비이다.



Dimension	827(L) * 710(W) * 1739(H)
Weight	250kg
Capacity	Max. 2,000pairs/8hrs
Air Pressure	5kgf/cm ²

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KD-G2-N

양두아웃솔그라인더



Dust Hood

KD-G2-N

Double Head Outsole Grinder
With Dust Collector

- This machine is for shaping midsole by buffing with fixed pattern or for buffing freeform with fixed pattern.
- 신발의 미드솔을 정해진 패턴대로 바깥하여 형상을 갖추게 하거나 프리폼을 패턴대로 바깥하는 기계이다.



Dimension	1,150W x 910L x 1,560H
Weight	250kg
Capacity	Max. 1,500pairs
Power	Driving Power : 3hp Dust Power : 3hp
Electric Capacity	5kw

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KD-2SR

롤러압착기



KD-2SR 2Stage Roller Press

- This machine is to help better cement of outsole, midsole and wedge it pushing it through two left and right by rubber coated pressing rollers conveyor.
- 아웃솔과 미드솔을 접착시키는 기계로 컨베아 벨트에 이송시키면서 프레스롤러가 좌,우 구별 되어 있기 때문에 제품두께에 맞는 일정한 힘을 가하여 접착이 가능하다.

Dimension	1,050W x 1,700L x 1,250H
Weight	320kg
Motor Power	5HP x 4p
Electric Capacity	3.7kw

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CMP200

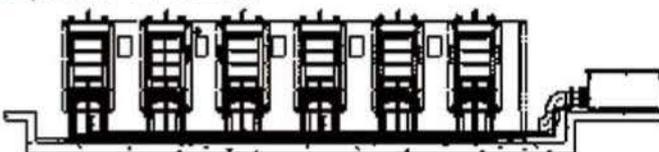
발포프레스



CMP200 CMP PRESS(HOT OIL TYPE)

- This machine is shooting press to produce midsole.
- 미드솔 제작용 발포 프레스이다.

6 presses + 1 oil tank



Dimension	11,000W x 1,950L x 2,850H	
Power Capacity	200T	
Working Pressure	Max 180kg/ cm ²	
Main Cylinder	Diameter	Φ350
	Saf Stroke	600mm
Heating Plate	Size	600x580x56t
	Step	3Step
	Distance	250mm
Ram Speed	Ascending	100mm/sec
	Descending	900mm/sec
Operation	1Cycle Auto&Manual	
Motor Power	10HP+15HP	
Oil	2200L	

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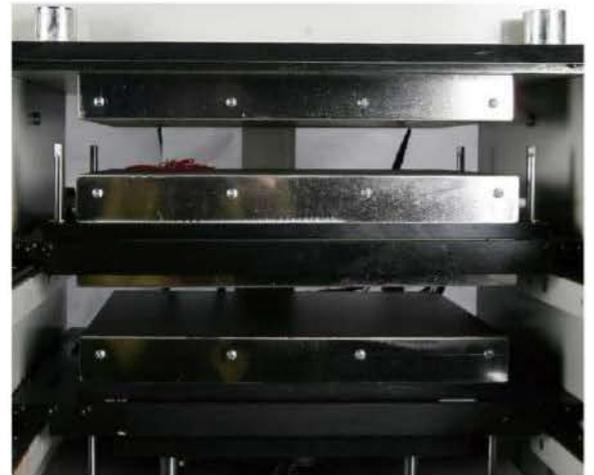
KD-IHP

인솔핫멜트접착프레스



KD-IHP Insole Heating Press

- This machine is for adhesive after pressing melting the hot melt at insole.
- 본 기계는 인솔에 핫멜트를 녹이고 프레싱하여 접착을 시키는 장비이다.



Dimension	850W x 1,330L x 1,880H
Weight	750kg
Heat Plate	530W x 380L x 43H x 4ea
Heater Power	28.8kw
Main Cylinder	Φ160 x 200
Rear Cylinder	Φ63 x 300S x 2ea
Plate Spacing	70MM

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KD-10THB-W-ST-V2

핫나이프



KD-10THB-W-ST-V2 Hot Knife Machine (Bottom Cut) with Safety Upgrade

- This machine is comprised of frame, upper plate, middle plate, bottom plate, upper&bottom jig, booster cylinder, pneumatic part, vacuuming part, electronic part etc. Upper&bottom jig are installed between middle and bottom plate. The upper plate is assembled with knife and put the sole on bottom jig. This machine is manufacturing the product according sole shape by using knife.

- 본 기계는 Frame, 상판, 중판, 하판, 기둥, Upper&Bottom Jig, Booster Cylinder, Side Jig 및 공압장치, 진공장치, 전기 장치 등으로 구성되어 있고 중판과 하판사이 및 후면 사이드 쪽에 Upper&Bottom Jig, Side Jig를 설치하고, Upper Jig 및 Side Jig에 Knife를 조립 한다. 그리고 Bottom Jig에 Sole를 놓고 Sole에 칼집을 형성 하여 제품을 생산하는 기계이다.



Dimension	1,600W x 1,450 x 2,500H
Weight	1,980kg
Electricity	380 / 50.3P
Electricity Consumption	33kw
Compressed Air	6kg/cm ²

C2500DU

갑피건조컨베아



C2500DU Upper Dry Conveyor

- This machine is for drying latexed upper, texon and last to render adhesive condition good.
- 최적의 상태로 라스팅 작업을 하기 위해 라텍스 갑피, texon, 라스트를 건조시키는 장비이다.



Chamber

Dimension	5,500mm
Chamber Length	3,500mm
C/V Speed	1.6-2.0m/min
Drying Time	2' 32"
Temperature	60-160 °C
Pitch	300mm
Driving Motor	400W
Heater	1.2lw x 2ea
Electric Capacity	11kw

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VMP-152W

진공 프레스



KD-RIP10-D Rubber Injection Press (10Ton)

- This machine produces the mid-sole with pellets of compounds. This unit is composed of 2 stations with separate vacuum systems.

- 본 설비는 컴파운드 알갱이 형태의 재료로 중창과 같은 솔 제품을 생산하는 장비이다. 하나의 유닛이 2 스테이션으로 구성되어 있고, 개별 진공장치가 장착되어 있다.



Upper Platen	450 x 450 x 47t
Lower Platen	525 x 615 x 47t
Motor	10HP_200V_6P_50Hz
Pump	VANE PUMP_17.2cc/rev
Pressure	210kg/cm ²
Actual presure	180kg/cm ²

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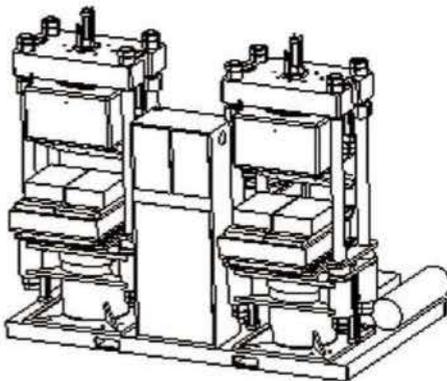
VMP202W

진공프레스



VMP200W Vacuum Multi Press

- This machine is Vacuum press to produce sole of shoe.
- 신발창 제작용 진공 프레스이다.



Dimension	2,800W x 1,900L x 2,550H	
Power	200Ton	
Pressure	Max 210kg/ cm ²	
Electricity	61.3kw	
Main Cylinder	Diameter	Φ350
	Stroke	500mm
Vaccum Cylinder	Diameter	Φ50
	Stroke	366mm
Side Cylinder	Diameter	Φ50
	Stroke	450mm
Mold Shuttle Cylinder	Diameter	Φ50
	Stroke	300mm
Rotate Cylinder	Diameter	Φ50
	Stroke	150mm
Hydraulic Part	Motor	7.5HP x 6P
	Pump	21ℓ/min
	Tank	400ℓ

* MACHINE' S ACTUAL IMAGE MAY DIFFER FROM THE PHOTO

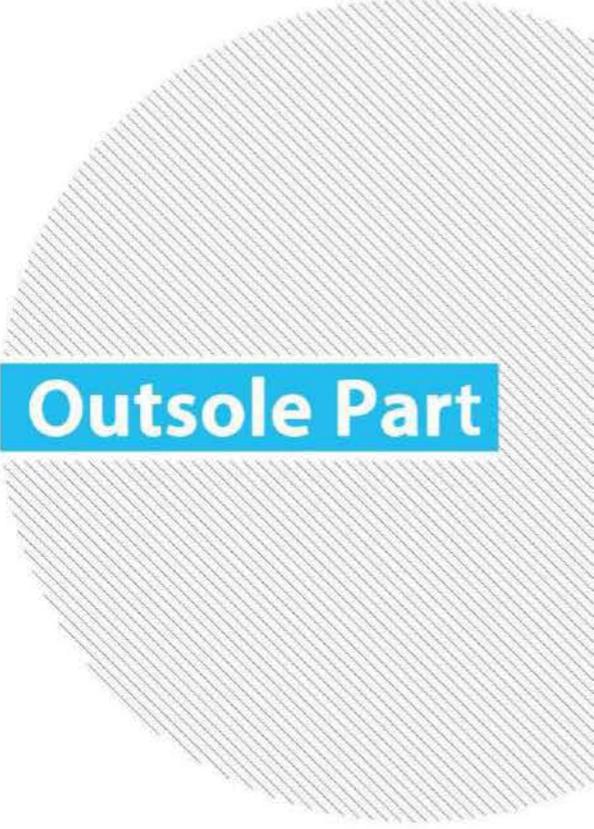
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04 Outsole Part

SDL PRESS

아웃솔프레스

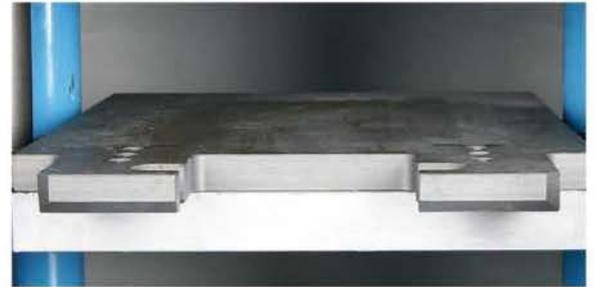
Heat Plate



SDL Press

Single Day light Outsole Press

- This machine is 4 point pillar Frame structure and consists main cylinder, upper plate, medium plate, heat plate, hydraulic system, and electric system. This machine manufactures outsole products by installing the heat plate between upper plate and medium plate and by attaching molding between hot plates.
- 본 기계는 4주식 기둥Frame 구조로 메인 실린더, 상판, 중판, 열판, 유압장치, 전기장치 등으로 구성되어 있고 상판과 중판 사이에 열판을 설치하고 열판 사이에 금형을 취부하여 Outsole제품을 생산하는 기계이다.



Dimension	850W x 1,790L x 1,720H	
Weight	1,800kg	
Power	150Ton	
Max Pressure	Max 180kg/ cm ²	
Electric Capacity	24.2kw	
Main Cylinder	Dimension	Φ300mm
	Stroke	200mm
Assist Cylinder(2Set)	Dimension	Φ50mm
	Stroke	220mm
Sliding Motor	Dimension	Φ80mm
	Stroke	550mm
Hydraulic Part	Motor	7.5HP x 6P
	Pump	16.7ℓ/min
	Tank	120ℓ

SDL2 PRESS

아웃솔프레스

SDL2 Press
Single Day light Outsole Press

Heat Plate



This machine is 4 point pillar Frame structure and consists main cylinder, upper plate, medium plate, heat plate, hydraulic system, and electric system. This machine manufactures outsole products by installing the heat plate between upper plate and medium plate and by attaching molding between hot plates. Driving device is aimed at convenience of production by Sliding bottom heat plate and by spinning upper heat plate.

본 기계는 4주식 기동Frame 구조로 메인 실린더, 상판, 중판, 열판, 유압장치, 전기장치 등으로 구성되어 있고 상판과 중판 사이에 열판을 설치하고 열판 사이에 금형을 취부하여 Outsole제품을 생산하는 기계이다. 그리고 기본적 구동장치로는 하부열판 슬라이딩 동작, 상부열판 회전 동작을 하여 작업의 편리성을 추구하였다.



Tilting for maintenance

Dimension	850W x 1,800L x 2,030H	
Weight	1,900kg	
Power	150Ton	
Max Pressure	Max 180kg/ cm ²	
Electric Capacity	24.2kw	
Main Cylinder	Dimension	Φ300mm
	Stroke	290mm
Assist Cylinder(2Set)	Dimension	Φ50mm
	Stroke	270mm
Tilting Cylinder	Dimension	Φ50mm
	Stroke	135mm
Sliding Cylinder	Flux	Φ80mm
	Torque	550mm
Hydraulic Part	Motor	7.5HP x 6P
	Pump	16.7ℓ/min
	Tank	120ℓ

SDL2 PRESS (Cylinder Type)

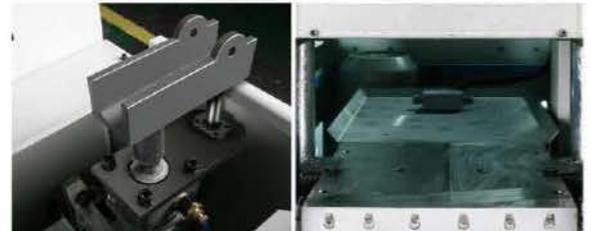
아웃솔프레스(실린더타입)

SDL2 SDL2 PRESS(Cylinder Type)



Heat Plate

- This machine is 4 point pillar Frame structure and consists main cylinder, upper plate, medium plate, heat plate, hydraulic system, and electric system. This machine manufactures outsole products by installing the heat plate between upper plate and medium plate and by attaching molding between hot plates. Driving device is aimed at convenience of production by Sliding bottom heat plate and by spinning upper heat plate.
- it is able to be produced 2 feet of outsole in one cycle by adding a device using a middle plate (DOM mold).
- 본 기계는 4주식 기동Frame 구조로 메인 실린더, 상판, 중판, 열판, 유압장치, 전기장치 등으로 구성되어 있고 상판과 중판 사이에 열판을 설치하고 열판 사이에 금형을 취부하여 Outsole제품을 생산하는 기계이다. 그리고 기본적 구동장치로는 하부열판 슬라이딩 동작, 상부열판 회전 동작을 하여 작업의 편리성을 추구하였다.
- 중판(DOM몰드)을 이용한 장치를 추가하여, 1 사이클에서 아웃솔 2족 생산이 가능하다.



Tilting for maintenance

Dimension	1,200W x 2,500L x 2,050H	
Weight	2,450kg	
Power	150Ton	
Max Pressure	Max 180kg/ cm ²	
Electric Capacity	24.2kw	
Main Cylinder	Dimension	Φ300mm
	Stroke	290mm
Assist Cylinder(2Set)	Dimension	Φ50mm
	Stroke	270mm
Tilting Cylinder	Dimension	Φ50mm
	Stroke	135mm
Sliding Cylinder	Flux	Φ80mm
	Torque	550mm
Hydraulic Part	Motor	7.5HP x 6P
	Pump	16.7ℓ/min
	Tank	120ℓ
Mold Opening Cylinder	φ80X400st	
Mold Deflate Cylinder	φ50X250st	

SDL3

아웃솔프레스

UPPER PLATEN TILTING FUNCTION



Convenient & safe maintenance. Easy to clean the mold

MIDDLE PLATEN OPENING FUNCTION



It allows to make stable performance instead of manual operation. Improved productivity and safe.

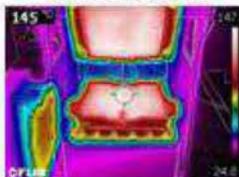


SDL3 Press

SINGLE DAYLIGHT PRESS 3

- This machine is 4 point pillar Frame structure and consists main cylinder, upper plate, medium plate, heat plate, hyd raulic system, and electric system, This machine manufact ures outsole products by installing the heat plate between upper plate and medium plate and by attaching molding between hot plates.
- 본 기계는 4주식 기둥Frame구조로 메인 실린더, 상판, 중판, 열판, 유압장치, 전기장치 등으로 구성되어 있고 상판과 중판 사이에 열판을 설치하고 열판 사이에 금형을 취부하여 Outsole 제품을 생산하는 기계이다.

Shuttle IN

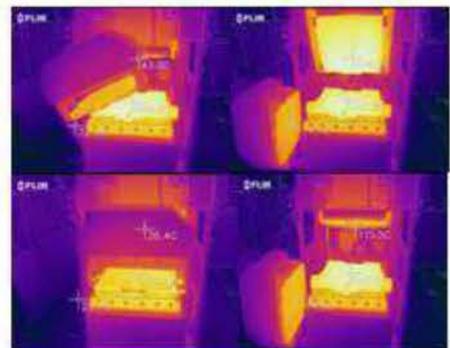


Shuttle OUT



Stable Temperature management

Heat platen comes out with the mold, thermal efficiency is highly improved and the mold temperature is stable all the times.



Dimension	2,160Lx1,160Wx1,960H
Weight	2,300kg
Power consumption	24.2KW

* MACHINE'S ACTUAL IMAGE MAY DIFFER FROM THE PHOTO

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SDL3

아웃솔프레스(틸팅 타입 아님)



SAFETY SENSOR

The machine stops operation when the operator's hand touches the sensor.

MIDDLE PLATE TRANSFER DEVICE



It allows to make stable performance instead of manual operation. Improved productivity and safe.

CONSISTENT TEMPERATURE DISTRIBUTION



SDL3 Press

SINGLE DAYLIGHT PRESS 3(NOT TILTING TYPE)

- This machine is 4 point plate frame structure and consists main cylinder, upper plate, medium plate, heat plate, hyd raulic system, and electric system, This machine manufact ures outsole products by installing the heat plate between upper plate and medium plate and by attaching molding between hot plates.
- 본 기계는 4주식 판후레임 구조로 메인 실린더, 상판, 중판, 열판, 유압장치, 전기장치 등으로 구성되어 있고 상판과 중판 사이에 열판을 설치하고 열판 사이에 금형을 취부하여 Outsole 제품을 생산하는 기계이다.

During the mold release, uniform temp. would be kept continuously.



Dimension	2,335Lx1,250Wx1,620H
Weight	2,000kg
Power consumption	17.9KW

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링크(GUIDED RAIL FOR TILTING PLATE)



SDP150

싱글데이라이트 프레스(1단 1열)

오일온도계(OIL THERMOMETER)



안전센서(SAFETY LIGHT CURTAINS)



잔여물 수거함(SUBSTANCE COLLECTOR)



리턴필터 & 오일쿨러
(RETURN FILTER & OIL COOLER)



SDP150

Single Daylight Press (Single stage, 1station)

- KUKDONG INNOVATION TEAM developed safe & high work-efficient outsole press machine. Middle platen automatic system and linked mold open device are the best ideal options that are bring not only labor safety but stable performance and the high productivity at the same time. (cup-sole, normal outsole)

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* MACHINE'S ACTUAL IMAGE MAY DIFFER FROM THE PHOTO

Dimension	1,250Wx2,660Lx1,720H
Weight	2,100kg
Power	125Ton
Max Pressure	Max 180kg/cm ²
Electric Capacity	17.9kw
Main Cylinder	Dimension Φ 300mm
	Stroke 220mm
Booster Cylinder	Dimension Φ 70mm
	Stroke 220mm
Sliding Motor	Cap 80cc
	Stroke 830mm
Hydraulic Part	Motor 7.5HPx6P
	Pump 16.7ℓ/min
	Tank 110ℓ

TDL PRESS

아웃솔프레스

TDL Press Two Day Light Outsole Press



- This machine is 4 point pillar Frame structure and consists main cylinder, upper plate, medium plate, heat plate, hydraulic system, and electric system. This machine manufactures outsole products by installing the heat plate between upper plate and medium plate and by attaching molding between hot plates. and heat source is available for electrical heating element, heat medium and steam.
- 본 기계는 4주식 기둥Frame 구조로 메인 실린더, 상판, 중판, 열판, 유압장치, 전기장치 등으로 구성되어 있고 상판과 중판 사이에 열판을 설치하고 열판 사이에 금형을 취부하여 Outsole제품을 생산하는 기계이다. 그리고 열원은 전기히터, 열매, 스팀이 사용가능하다.



Dimension	1,000W x 2,650L x 2,050H	
Weight	2,300kg	
Power	150Ton	
Max Pressure	Max 180kg/ cm ²	
Electric Capacity	43kw	
Main Cylinder	Dimension	Φ300mm
	Stroke	340mm
Assist Cylinder(2Set)	Dimension	Φ50mm
	Stroke	340mm
Worktable Cylinder	Dimension	Φ40mm
	Stroke	248mm
Sliding Motor	Flux	80cc/rev
	Torque	9.1kgfm
Hydraulic Part	Motor	7.5HP x 6P
	Pump	16.7ℓ/min
	Tank	140ℓ

KD-DDP150

더블데이라이트 프레스



KD-DDP150
DOUBLE DAYLIGHT PRESS 150T (2Stage x 6Unit)

Dimension	2,500Wx11,000Lx2,700H	
Weight	24,000kg	
Power	150Ton	
Max Pressure	Max 150kg/cm ²	
Electric Capacity	24.2kw	
Main Cylinder	Dimension	Φ300mm
	Stroke	170mm
Assist Cylinder(2Set)	Dimension	Φ50mm
	Stroke	170mm
Hydraulic Part	Motor	10HPx4P 2EA, 15HPx4P 1EA
	Pump	25ℓ/min 2EA 67ℓ/min 1EA 73ℓ/min 1EA
	Tank	1,600ℓ

진공 플레이트 (Vacuum plate)

KD-TB12.0

탑쉐이핑기



버핑 툴 모터
(Buffing tool motor)



틸팅 실린더
(Tilting cylinder)



KD-TB12.0
TOP SHAPING MACHINE

- This equipment is used to process various shapes of outsoled products using shape jigs.
- 본 장비는 다양한 모양의 아웃솔 젓품을 형상 지그를 이용하여 가공하는 장비입니다.

스핀들 사양	모터 크기	효성 3.7Kw 2P 50Hz, INVERTER Ø100*150	Spindle specification	Motor Size	Hyosung 3.7Kw 2P 50Hz, INVERTER Ø100*150
	속도	3600(모터속도)*160/71(폴리비) =8112RPM(MAX)		Speed	3600(Motor speed)*160/71(Pully) =8112RPM(MAX)
	지그 플레이트 사양	모터		SPG 200W 50Hz 1/3, INVERTER	Motor
지그 플레이트 사양	슬라이딩 거리	500mm (전진거리 센서 이용 조절가능)	Jig Plate specification	Sliding distance	500mm (Adjustable forward distance sensor)
	속도	97mm/sec(MAX)		Speed	97mm/sec(MAX)

Dimension	743L x 1,652W x 1,522H
Weight	1,000kg
Air Supply	5kgf/cm ²
Operation Noise	75dB

* MACHINE'S ACTUAL IMAGE MAY DIFFER FROM THE PHOTO

KD-OMP250

금형교정프레스



KD-OMP250 OUTSOLE MOLD PRESS

- 본 장비는 상판과 중판 사이에 가압판을 설치 하고 하부 가압판에 금형 제작용 판을 넣고 PLATE를 교정 하는 장비이다.
- 금형 제작 과정에서 발생하는 비틀리는 변형을 교정하여 상,하형의 면 불일치를 미연에 방지하여 불량 발생을 방지하고, 금형 정도를 향상시킨다.
- This equipment installs a pressure plate between the top plate and the middle plate, inserts a mold making plate into the bottom plate, and corrects the plate.
- The torsional distortion occurring during the mold manufacturing process is corrected to prevent the surface mismatch between the upper and lower molds, thereby preventing defects and improving the accuracy of the mold.

Dimension	1,326x2,110x1,976H
Weight	5,125kg
Power	250TON

• MACHINE' S ACTUAL IMAGE MAY DIFFER FROM THE PHOTO

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KD-PA2A

PUR ACTIVATOR



KD-PA2A PUR ACTIVATOR

- 본 기계는 PUR 접착제를 높은 온도와 매우 짧은 시간 내에 활성화시키는 전용 장비로써, 모든 할로겐과 열원이 전면 HMI를 통해 동시에 제어되어, 매우 간편하고 효율적이다.
- This machine is to activate PUR adhesive with high temperature in very short time. All halogens and heaters are controlled and synchronized by HMI in front of the machine.

Dimension	980L x 1,100W x 1,700H
Weight	200kg
Pneumatic	5kg/cm ²
Electric Capacity	Approx. 20kw

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05 **No sew Part**

KD-105B-3S

3톤부스타프레스



KD-105B-3S

3Ton Thompson Press(Booster Type)

- This machine is suitable for cutting the shoe upper with specific shape of thompson die.
- 본 기계는 특정한 모양의 톰슨금형으로 신발 갑피를 절단하는 작업에 사용된다.



Dimension	750W x 600L x 1,200H
Weight	150kg
Air Pressure	3~7kg/ cm ²
Operating Press	3,000kg/ cm ²

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KD-105B-3SD

3톤부스타프레스(타이머 부착)



KD-105B-3SD 3Ton Thompson Press(Booster Type)

- This machine is suitable for cutting the shoe upper with specific shape of thompson die.
- 본 기계는 특정한 모양의 톰슨금형으로 신발 감피를 절단하는 작업에 사용된다.



* MACHINE'S ACTUAL IMAGE MAY DIFFER FROM THE PHOTO

Dimension	500Wx700Lx1,700H
Weight	150kg
Air Pressure	3~7kg/cm ²
Operating Press	3,000kg/cm ²

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KD-105B-5T

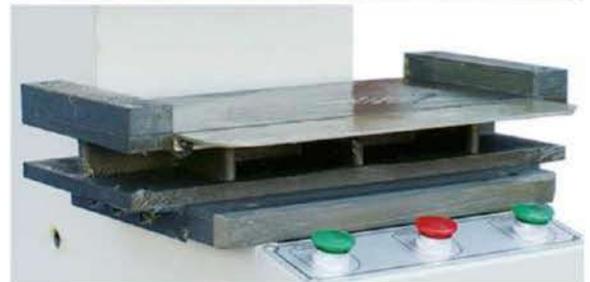
5톤부스타프레스



KD-105B-5T

5Ton Thompson Press(Booster Type)

- It is applicable for cutting shoe materials like upper or sole with various shapes of thompson Knife tools.
- 톰슨 나이프의 다양한 모양으로 갑피 및 Sole을 재단하는 기계이다.



Dimension	900W x 600L x 1,900H
Weight	120kg
Air Pressure	3~7kg/ cm ²
Cutting Area	200W x 370L

* MACHINE' S ACTUAL IMAGE MAY DIFFER FROM THE PHOTO

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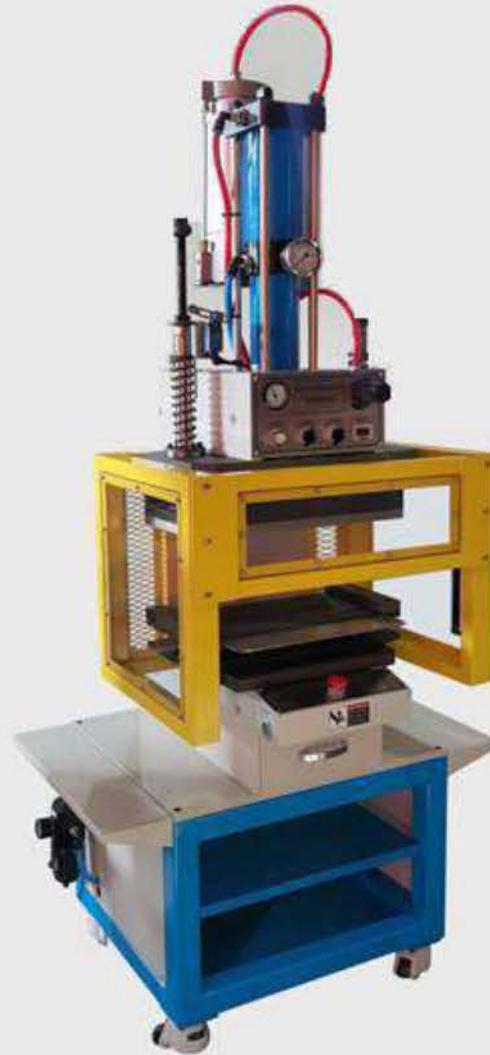
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KD-105B-5T-TS

5톤 톰슨프레스
(안전사양)



KD-105B-5T-TS

5Ton Thompson Press(Booster Type) with SAFETY

- It is applicable for cutting shoe materials like upper or sole with various shapes of thompson Knife tools.
- 톰슨 나이프의 다양한 모양으로 감피 및 Sole을 재단하는 기계이다.



Dimension	900Wx600Lx1,900H
Weight	120kg
Air Pressure	3~7kg/cm ²
Cutting Area	200Wx370L

* MACHINE'S ACTUAL IMAGE MAY DIFFER FROM THE PHOTO

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KD-105B-12T

12톤부스타프레스



KD-105B-12T
12Ton Thompson Press(Booster Type)

- This machine is suitable for cutting the shoe upper with specific shape of Thompson die.
- 본 기계는 특정한 모양의 톰슨 금형으로 신발 갑피를 절단하는 작업에 사용된다.



Dimension	1,150W x 950L x 2,050H
Weight	600kg
Air Pressure	3~7kg/ cm ²
Cutting Area	570W x 350L

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KD-105B-15T

15톤부스타프레스



KD-105B-15T

15Ton Thompson Press(Booster Type)

- This machine is suitable for cutting the shoe upper with specific shape of Thompson die.
- 본 기계는 특정한 모양의 톰슨 금형으로 신발 갑피를 절단하는 작업에 사용된다.



Dimension	810W x 630L x 2,070H
Weight	600kg
Air Pressure	3-7kg/ cm ²
Cutting Area	630W x 350L

* MACHINE' S ACTUAL IMAGE MAY DIFFER FROM THE PHOTO

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KD-105B-15T-TS 15Ton Thompson Press With Safety (Booster Type)

- This machine is suitable for cutting the shoe upper with specific shape of Thompson die.
- 본 기계는 특정한 모양의 톰슨 금형으로 신발 감피를 절단하는 작업에 사용됩니다.



Dimension	810Wx630Lx2,070H
Weight	600kg
Air Pressure	3~7kg/cm ²
Cutting Area	570Wx350L

* MACHINE'S ACTUAL IMAGE MAY DIFFER FROM THE PHOTO

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KD-105B-20T-TS

20톤 톰슨프레스(안전사양)



KD-105B-20T-TS

20Ton Thompson Press with safety (Booster Type)

- This machine is suitable for cutting the shoe upper with specific shape of Thompson die.
- 본 기계는 특정한 모양의 톰슨 금형으로 신발 감피를 절단하는 작업에 사용된다.



Dimension	830Wx1,035Lx20025H
Weight	750kg
Air Pressure	5~7kg/cm ²
Cutting Area	590Wx500L

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KD-5TNB-L

5톤무재봉프레스



Heating Plate

KD-5TNB-L Fuse/No sew Hot Press

This machine is comprised of Frame parts, upper plate, bottom plate, pillar, heat plate, booster cylinder, pneumatic parts, electronic parts etc. and used for manufacturing to pressing by attaching the fuse mold between the upper plate and bottom plate.

본 기계는 프레임, 상판, 하판, 기둥, 열판, 부스터 실린더 및 공압장치, 전기장치 등으로 구성되어 있고 상열판과 하열판 사이에 Fuse용 금형을 취부하고, 프레스를 통해 제품을 생산한다.



Structure	Shuttle type of lower plate(LM Guided rail)
Capacity	5Tons
working Height	940±10mm
Heat Plate	500x500x40t(AL6061)
Plate Distance	50-300mm
Heating Elements	1kw x 12ea
Cylinder	Φ80x300st
Pressure	1st max. pressure 5kg/ cm ² 2nd max. pressure 100kg/ cm ²
Electric Capacity	12.6kw

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KD-10TNB-L

10톤무재봉프레스



Heating Plate

KD-10TNB-L Fuse/No sew Hot Press

This machine is comprised of Frame parts, upper plate, bottom plate, pillar, heat plate, booster cylinder, pneumatic parts, electronic parts etc. and used for manufacturing to pressing by attaching the fuse mold between the upper plate and bottom plate.

본 기계는 프레임, 상판, 하판, 기둥, 열판, 부스터 실린더 및 공압장치, 전기장치 등으로 구성되어 있고 상열판과 하열판 사이에 Fuse용 금형을 취부하고, 프레싱을 통해 제품을 생산한다.



Structure	Shuttle type of lower plate(LM Guided rail)
Capacity	10Tons
working Height	940±10mm
Heat Plate	650x500x40t(AL6061)
Plate Distance	50-300mm
Heating Elements	1kw x 12ea, 800w x 6ea
Cylinder	Φ100x300st
Pressure	1st max. pressure 5kg/ cm ² 2nd max. pressure 150kg/ cm ²
Electric Capacity	17.2kw

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KD-10TNB-L-TS

10톤무재봉프레스
(안전시양)



Error proofing functions

1. Pressure – Set Max. / Min. pressure for operation



Cf.)
Max. 5kgf/cm ~ Min. 3kgf/cm

2. Temperature – Set Max. / Min. temperature for operation



Cf.)
Max. 150°C +/- 2°C

3. Safety light curtains



- > The machine would not be operated unless all set points are not under setting conditions.
- > **Quality improvement !!!**
- > **Safety for operator !!!**

KD-10TNB-L-TS Fuse/No sew Hot Press (SAFETY)

- This machine is comprised of Frame parts, upper plate, bottom plate, pillar, heat plate, booster cylinder, pneumatic parts, electronic parts etc. and used for manufacturing to press-ing by attaching the fuse mold between the upper plate and bottom plate.
- 본 기계는 프레임, 상판, 하판, 기둥, 열판, 부스터실린더 및 공압장치, 전기장치 등으로 구성되어 있고 상열판과 하열판 사이에 Fuse용 금형을 취부하고, 프레싱을 통해 제품을 생산한다.



Structure	Shuttle type of lower plate(LM Guided rail)
Capacity	10Tons
Working Height	940±10mm
Heat Plate	650x500x40t(AL6061)
Plate Distance	50-300mm
Heating Elements	1kwx12ea, 800wx6ea
Cylinder	Φ100x300st
Pressure	1st max. pressure 5kg/cm ² 2nd max. pressure 150kg/cm ²
Electric Capacity	17.2kw

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KD-10TNB-SL

10톤무재봉프레스(좌우슬라이드타입)



Working Table

Heating Plate

KD-10TNB-SL

10Tons No Sew Booster Press(Sliding Type)

- This machine is comprised of Frame parts, upper plate, bottom plate, pillar, heat plate, booster cylinder, pneumatic parts, electronic parts etc. and used for manufacturing to pressing by attaching the fuse mold between the upper plate and bottom plate.

- 본 기계는 프레임, 상판, 하판, 기둥, 열판, 부스터 실린더 및 공압장치, 전기장치 등으로 구성되어 있고 상열판과 하열판 사이에 Fuse용 금형을 취부하고, 프레싱을 통해 제품을 생산한다.



Dimension	1,150W x 2,630L x 2,300H
Structure	Shuttle type of lower plate(LM Guided rail)
Capacity	10Tons
working Height	980±10mm
Heat Plate	650x500x40t(AL6061)
Heating Elements	1.1kw x 18ea, 900w x 9ea
Cylinder	Φ80x280st
Pressure	1st max. pressure 5kg/ cm ² 2nd max. pressure 150kg/ cm ²
Electric Capacity	28.9kw

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KD-20TNH-L

20톤무재봉프레스



Heating Plate



KD-20TNH-L Fuse/No Sew Hot Press

- This machine is comprised of Frame parts, upper plate, bottom plate, pillar, heat plate, booster cylinder, pneumatic parts, electronic parts etc. and used for manufacturing to pressing by attaching the fuse mold between the upper plate and bottom plate.
- 본 기계는 프레임, 상판, 하판, 기둥, 열판, 부스터 실린더 및 공압장치, 전기장치 등으로 구성되어 있고 상열판과 하열판 사이에 Fuse용 금형을 취부하고, 프레싱을 통해 제품을 생산한다.



Structure	Shuttle type of lower plate(LM Guided Rail)
Capacity	20TONS
Working Pressure	Max.140kg/ cm ²
Working Height	920mm
Heating Plate	700 x 500 x 40(AL6061)
Plate distance	50-200mm
Heating Elements	1.1kw x 12ea, 800w x 6ea
Cylinder	Φ140 x 220st
Electric Capacity	20kw

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KD-20TNH-D

20톤무재봉프레스(듀얼타입)



KD-20TNH-D Fuse/No Sew Hot Press(Dual Type)

- This machine is comprised of Frame parts, upper plate, bottom plate, pillar, heat plate, booster cylinder, pneumatic parts, electronic parts etc. and used for manufacturing to pressing by attaching the fuse mold between the upper plate and bottom plate.
- 본 기계는 프레임, 상판, 하판, 기둥, 열판, 부스터 실린더 및 공압장치, 전기장치 등으로 구성되어 있고 상열판과 하열판 사이에 Fuse용 금형을 취부하고, 프레싱을 통해 제품을 생산한다.



Power Capacity	20Ton x 2 =40Ton
Working Pressure	Max.130kg/ cm ²
Working Height	920mm
Motor Power	5HP x 4P
Heating Plate	700 x 500 x 40T
Electric Capacity	35kw

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KD-PP1

프리프레스



KD-PP1 Pre press

Dimension	750Wx800Lx2,100H
Weight	480kg
Cylinder	5Ton x 180st
Heat Plate	450 x 350 x 25t
Heating Elements	600w x 3ea, 700w x 2ea(upper plate) 600w x 3ea, 700w x 2ea(lower plate)
Valve Height	950mm
Electric Capacity	6.5kw

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KD-250HP

250톤전열프레스



KD-250HP 250Ton Press

- This machine manufactures sheet by pressing silicon pad and attaching the mold between the upper plate and bottom plate.
- 본 설비는 상,하 열판 사이에 금형을 취부하고 실리콘 패드에 압력을 가하여 시트를 제작하는 설비이다.



Dimension	840Wx4,500Lx1,170H
Weight	4,000kg
Power	380V , 50Hz
Electric Capacity	36.5kw

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KD-PHT

프리히팅테이블



Heat Platen

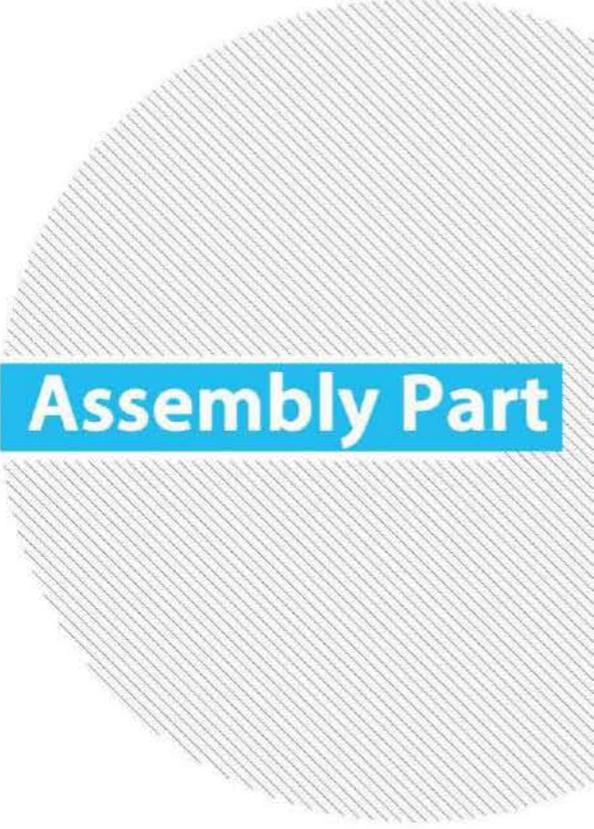
KD-PHT Pre Heat Table

- Prior to Fuse press operations, it is used to apply heat to the silicon pad in advance to reduce the whole production time.
- Maintaining the Pre-heat table is very simple and wiping down the surface of heat platen and verifying the heaters are disconnected or broken is the primary routine maintenance required.
- 퓨즈 프레스 작업 전으로, 전체 작업공정시간을 줄이기 위해 실리콘패드에 열을 가하도록 한다.
- 프리 히트 테이블의 보수는 간단하다. 열 플랜의 표면을 닦고 분리되거나 손상 된 히터를 점검하는 것이 일반적인 유지, 보수방법이다.

Dimension	700W x 654L x 1,090H
Weight	110kg
Heating Element	1.2kw x 9ea

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06 **Assembly Part**

HEAM-1-N

컨베아평갑피가습기

Steaming Chamber



Transparent cover
for heat protection

Water Container

HEAM-1-N Steam Conditioner

- This machine is making smoothly lasting after making with composure through the steam after get sewing the upper.
- 본 장비는 재봉작업을 통해 만들어진 갑피를 스팀을 통해 유연하게 만들어 이후 라스팅 작업을 원활하게 하는 장비이다.

Dimension	500W x 2,050L x 1,400H
Weight	500kg
Capacity	Max.2,500pairs
Power	Geared Motor 60w
Electric Capacity	10kw

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KD-AT14, KD-AT14M(Hot melt)

토라스타



Target Lamp

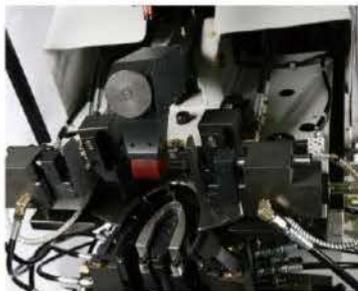
Last Support
Pincer Groups



바코드
사이즈 자동 인식

KD-AT14, KD-AT14M(Hot melt) Toe Lasting Machine

- This machine is suitable for the toe forming and lasting of leather, PU, Nylon and Canvas shoes etc.
- Automatic adjustable pinschers are operated by touch screen depends on the respective equipment of awareness.
- One touch pinscher - Easy to take out a pinscher.
- Shot board 2 step moving(First step - Fast (80% of moving) / Second step - slow (20% of moving)
- 본 기계는 가죽, PU, 나일론, 캔버스 등의 신발 토 부분을 성형하는 기계이다.
- 문대별로 인식장치가 되어있는 터치스크린을 통해 핀서를 자동으로 조절한다.
- 개별적인 핀서분리가 쉽다.
- 샷보드는 2단계로 움직인다. 1단계-빠르게(80% 움직임) / 2단계-느리게(20%움직임)



Dimension	1,100W x 1,700L x 1,950H
Weight	1,300kg
Capacity	1,200-1,500prs/8hrs
Myd.Pressure	Max. 70kg/ cm ²
Electric Capacity	2.5kw

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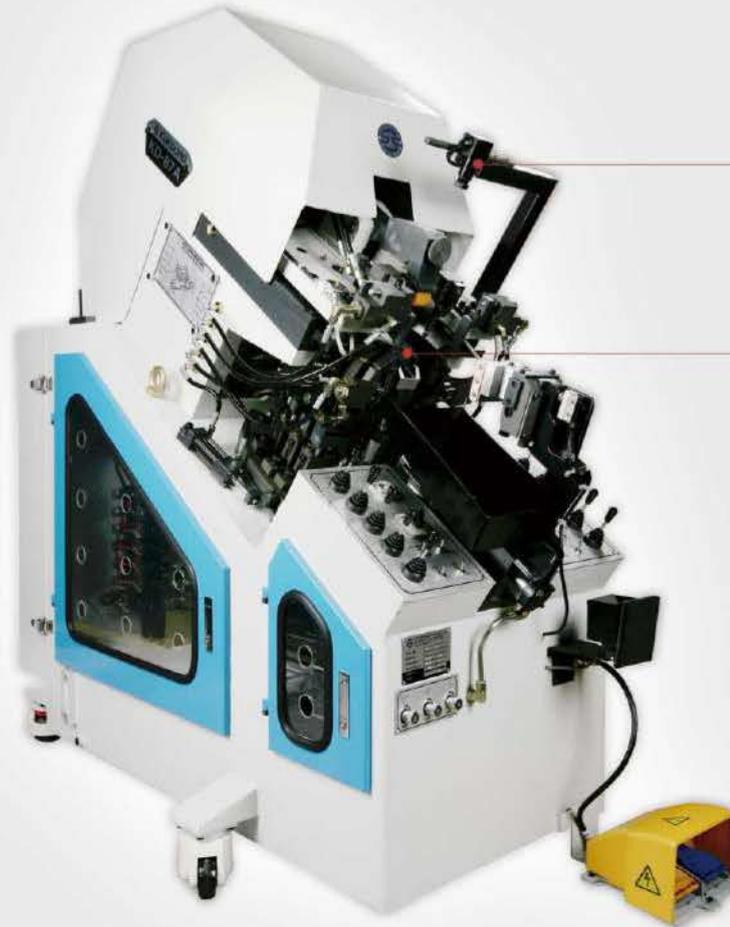
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KD-87A

토라스타



Target Lamp

Last Support
Pincer Groups

KD-87A Toe Lasting Machine

- This machine is suitable for the toe forming and lasting of leather, PU, Nylon and Canvas shoes etc. Free visible 9 pincers system, and correctable independent each other according to the form of shoes, it can be control itself with the electronic and hydraulic.
- 본 기계는 가죽, PU, 나일론, 캔버스 등의 신발 토 부분을 성형하고 라스팅 하기에 적합하다. 자유롭게 움직이는 9개의 핀서 시스템과 신발 형태에 따라 서로 정확히 독립되고 전기와 유압에 의한 자체 컨트롤을 할 수 있다.



Dimension	1,100W x 1,700L x 1,950H
Weight	1,300kg
Capacity	1,200-1,500prs/8hrs
Myd.Pressure	Max. 70kg/ cm ²
Electric Capacity	2.5kw

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KD-95A

토라스타

Hot Melting Device

Target Lamp

Last Support
Pincer Groups



KD-95A

Toe Lasting Machine(Hot melt)

- This machine is for adhesive by nozzle by melting ROD type of hot melt to maintain proper shoes shaping when leather shoes or casual shoes are produced.
- 구두나 캐주얼류의 신발을 생산할 때 신발의 성형상태를 곧고 정확하게 하기 위하여 ROD타입의 핫멜트를 녹여 노즐로 완벽하게 접착시키기 위한 기계이다.



Dimension	1,100W x 1,700L x 1,900H
Weight	1,300kg
Capacity	1,500prs/8hrs
Myd.Pressure	Max. 70kg/ cm ²
Electric Capacity	2.5kw

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KD-H4

토히팅브로아



Upper Holder

KD-H4 TOE ACTIVATING

- This machine is to remove uppers' wrinkles by injecting heating before lasting to avoid damaged uppers
- and for proper toe shaping.

갑피의 토 부분의 완전한 성형과 갑피의 파손을 방지하기 위하여 라스팅 전에 열풍을 주입시켜 갑피의 주름이나 구김을 없애는 기계이다.



Dimension	850Wx650Lx1,550H
Capacity	1500pairs/8hr
Weight	250kg
Electric Consumption	5kw/hr

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KD-H6

토히팅브로아



KD-H6 Toe Heating Blower

- This machine is to remove uppers' wrinkles by injecting heating before lasting to avoid damaged uppers and for proper toe shaping.
- 갑피의 토 부분의 완전한 성형과 갑피의 파손을 방지하기 위하여 라스팅 전에 열풍을 주입시켜 갑피의 주름이나 구김을 없애는 기계이다.



Dimension	1,150Wx700Lx1,570H
Weight	350kg
Heater	1.3kw x 6ea
Fan	DB150(150w)x2ea

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KD-H9C-H

힐라스타



KD-H9C-H Heel Lasting Machine

- This machine is suitable for heel seat lasting of Leather, PU and Canvas shoes, etc. With this equipment that is composed of 2 stages of pressing device, the strong and elaborate adhesion can be achieved.
- 본 기계는 가죽, PU, 캔스 신발 등의 힐을 라스팅하는데 사용하고 있다. 2단계의 프레스싱 장치로 구성되어 있고 강하고 정교한 접착이 가능하다.



* MACHINE'S ACTUAL IMAGE MAY DIFFER FROM THE PHOTO

Dimension	750Wx1,250Lx1,450H
Weight	470kg
Capacity	1,000-1,200 Pairs/8hours
Electric Capacity	1.8kw

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KD-H9C-F

힐라스타



KD-H9C-F

HEEL LASTING MACHINE

- This machine is suitable for heel seat lasting of Leather, PU and Canvas shoes etc. With this equipment that is composed of 2stages of pressing device, the strong and elaborate ad-hesion can be achieved.
- 본 기계는 가죽, PU, 캔버스 신발 등의 힐을 라스팅하는데 사용하고 있다. 2단계의 프레싱 장치로 구성되어 있고 강하고 정교한 접착이 가능하다.



• MACHINE' S ACTUAL IMAGE MAY DIFFER FROM THE PHOTO

Dimension	750L x 1,250W x 1,450H
Weight	470kg
Capacity	1,000-1,200Pairs/8hours
Electric Capacity	1.8kw

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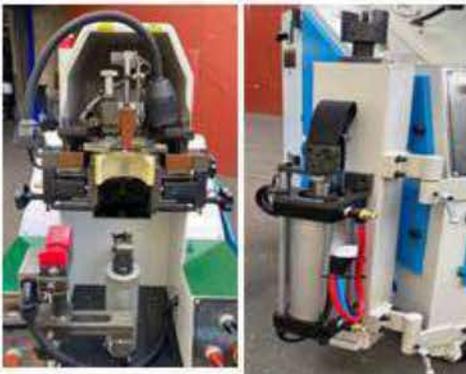
KD-H9CJ-N

힐라스타



KD-H9CJ-N Heel Lasting Machine

- This machine is suitable for heel seat lasting of Leather, PU and Canvas shoes, etc. With this equipment that is composed of 2 stages of pressing device, the strong and elaborate adhesion can be achieved.
- 본 기계는 가죽, PU, 캔스 신발 등의 힐을 라스팅하는데 사용하고 있다. 2단계의 프레스링 장치로 구성되어 있고 강하고 정교한 접착이 가능하다.



* MACHINE'S ACTUAL IMAGE MAY DIFFER FROM THE PHOTO

Dimension	750Wx1,250Lx1,450H
Weight	470kg
Capacity	1,000-1,200Pairs/8hours
Electric Capacity	1.8kw

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KD-LP2

유압탈골기

Handle for forward & backward

Urethane Pad

Handle for Up&Down



KD-LP2 Hydraulic Last Puller

- This Machine is useful taked off last from shoes.
- 신발에 부착되어 있는 라스트를 벗겨 내는 기계이다.



Dimension	420W x 850L x 1,450H
Weight	260kg
Motor Power	2HP x 4P
Electric Capacity	2kw

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Regards:

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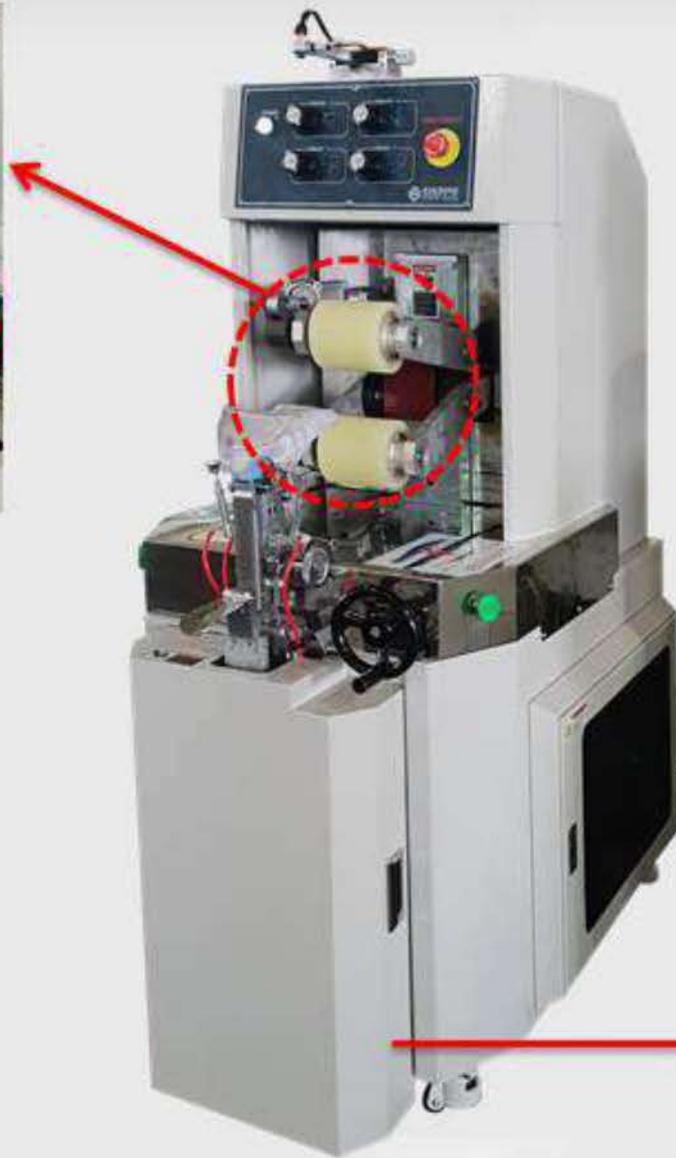
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KD-FL2

파워제골기



사이드실린더



KD-FL2

POWER LASTING IN-PUT MACHINE

본 장비는 기계(공압) 요소를 이용해 라스트를 고정시켜 갑피를 덮는(씩우는) 장비입니다.

This machine is designed to cover up the upper by fixing last using machine (pneumatic) element.



Size	728(L)*1,293(W)*1,642(H)
Weight	350kg
Air Supply	5 kgf/cm ²
Operation Noise	75dB

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KD-LC2

라스트클리너



Rubber Brush

KD-LC2 Last Cleaning Machine

- Remove and clean the dust or glue stains beneath of last with rubber brush of the machine.
- 설비의 고무 브러쉬로 라스트의 얼룩진 부분이나 먼지를 깨끗하게 제거해주는 설비이다.

Dimension	630W x 650L x 1,060H
Weight	90kg
Motor	1HP x 4P
Electric Capacity	0.7kw

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KD-SHL10

힐라스타

Last inserting device



KD-SHL10 Heel Lasting Machine

- This equipment use for by air press heal lasting.
- 이 기계는 가보시용 힐을 라스팅하는데 사용한다.



Dimension	458W x 460L x 817H
Weight	150kg
Capacity	Max.1,500Pairs
Electric Capacity	1kw

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KD-HB6

힐히팅브로아



Upper Holder

KD-HB6 Heel Heating Blower

- This machine is suitable for Hot-melt adhesion of heel by upper.
- 갑피 힐 부분의 핫 멜트를 녹이는 기계이다.



Dimension	1,800Wx720Lx1,270H
Weight	550kg
Capacity	Max.1,200pairs
Steam Generator	5kgf/ cm ² ,5Kw
Electric Capacity	3kw

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KD-HT01

탑쉐이퍼머신



KD-HT01

TOP SHAPER M/C

- This machine is to remove the wrinkles of the heel part and maintain the original shape.
- 탈골 후 힐부분의 열을 가하여 주름을 제거 하고, 급속냉동으로 성형된 힐 모양을 다시 한번 고정시키는 목적으로 사용되는 장비임.



Dimension	955Lx500Wx1,510H
Weight	300kg
Capacity	1,000pairs/8hrs
Electric Consumption	5kw/hr

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KD-RTSH8

로타리스팀히팅블로아



KD-RTSH8 ROTARY TOE HUMIDIFIER(8STATIONS)

- This machine is to soften the toe part of shoe upper by heating it with steam before lasting process.
- The rotary type of machine operation improve productivity more than ever.
- 본 장비는 라스팅 공정 전, 스팀과 함께 열을 주입함으로써 갑피의 토 부분을 유연하게 해주는 장비이다.
- 로타리 타입의 기계 구동 방식으로 생산성이 향상 되었다.



Dimension	1,250Wx1,800Lx1,950H	
Weight	660kg	
Heater	Screw Heater	1.2kw x 8ea
	Steam Heater	2.5kw x 1ea, 2kw x 1ea
Air Volume	7.7CMM	

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KD-BCM1H1C

백카운터몰딩기

Silicon Heating Band



Air Bag
Cooling Band

Chilling last

Heating last

KD-BCM1H1C Back Count Molding Machine

- This machine is suitable for lasting of back part of shoe upper. After applying heat to the back part with heat band and heat lasting, then it is formed with chill last to get into the special type of shape.
- 제화의 뒷부분(heel part)의 형태와 모양을 표준화하는 공정으로 재봉공정이 끝난 상태의 갑피 힐 부분을 신골의 형태대로 몰딩하는 기계이다.



Dimension	900W x 900L x 1,900H
Weight	250kg
Capacity	300pairs/8hours
Compressor	1/2RT
Chilling Range	-10℃~+5℃
Electric Capacity	1.5kw

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KD-BCM2C/2B

백카운터몰딩기



KD-BCM2C/2B

Back Count Molding Machine

- Heating device
Suitable for melting with heated aluminum mold thermoplastic counter and so forth
- Chiller last and Air bag device
Airbag system is able to come true ideal flexibility that can cope with many type of shoe and shape. Exchanging only chiller last is needed in case of manufacturing other item
- 히팅장치
히팅 알루미늄 몰드와 실리콘패드로 갑피의 힐 부분을 녹이는데 적합하다.
- 칠러라스트, 에어백장치
에어백 시스템은 많은 다양한 갑피의 힐 부분 성형을 할 수 있으며, 여러가지 제품 및 사이즈 적용을 위해 칠러 몰드교체가 용이하다.



Dimension	1,250W x 1,050L x 1,850H
Weight	500 kg
Capacity	Max: 1,500pairs
Compressor	1 RT
Chilling Range	-10°C ~ +5°C
Electric Capacity	5 kw

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KD-BCM2H2C-ST

백카운터몰딩기

Chilling last
-It can be tilted for
operator' s convenience



Air bag band
Left & Right side
changeable

Heating last
-It can be tilted to cover
upper more easily

KD-BCM2H2C-ST Back Count Molding Machine

- Heating device

Suitable for melting with heated aluminum mold thermoplastic counter and so forth

- Chiller last and Air bag device

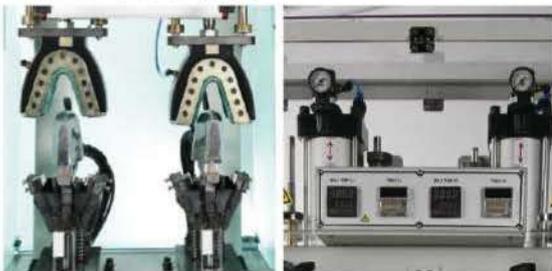
Airbag system is able to come true ideal flexibility that can cope with many type of shoe and shape. Exchanging only chiller last is needed in case of manufacturing other item

- 히팅장치

히팅 알루미늄 몰드와 실리콘패드로 갑피의 힐 부분을 녹이는데 적합하다.

- 칠러라스트, 에어백장치

에어백 시스템은 많은 다양한 갑피의 힐 부분 성형을 할 수 있으며, 여러가지 제품 및 사이즈 적용을 위해 질러 몰드교체가 용이하다.



Dimension	1,570W x 870L x 1,860H
Weight	660kg
Capacity	Max. 600pairs
Compressor	1RT
Chilling Range	-10°C ~ +5°C
Electric Capacity	2.9kw

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KD-BCM2H2C20A

백카운터몰딩기



KD-BCM2H2C20A

Back Count Molding Machine

- Heating device
- Suitable for melting with heated aluminum mold thermoplastic counter and so forth
- Chiller last and Air bag device
- Airbag system is able to come true ideal flexibility that can cope with many type of shoe and shape. Exchanging
- Only chiller last is needed in case of manufacturing other item.
- 히팅장치
- 히팅 알루미늄 몰드와 실리콘패드로 갑피의 힐 부분을 녹이는데 적합하다.
- 칠러라스트, 에어백장치
- 에어백시스템은 많은 다양한 갑피의 힐 부분 성형을 할 수 있으며, 여러가지 제품 및 사이즈 적용을 위해 칠러
- 몰드교체가 용이하다.

Dimension	900W x 1,700L x 2,550H
Weight	660 kg
Capacity	Max. 600pairs
Compressor	1RT
Chilling Range	-10°C ~ +5°C
Electric Capacity	2.9kw

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KD-BCM4H4C

백카운터몰딩기



Chilling last
-It can be tilted for operator's convenience

Air bag band
Left & Right side
changeable

Heating last
-It can be tilted to cover upper more easily

KD-BCM4H4C Back Count Molding Machine

- Heating device

Suitable for melting with heated aluminum mold thermoplastic counter and so forth

- Chiller last and Air bag device

Airbag system is able to come true ideal flexibility that can cope with many type of shoe and shape. Exchanging only chiller last is needed in case of manufacturing other item

- 히팅장치

히팅 알루미늄 몰드와 실리콘패드로 갑피의 힐 부분을 녹이는데 적합하다.

- 칠러라스트, 에어백장치

에어백 시스템은 많은 다양한 갑피의 힐 부분 성형을 할 수 있으며, 여러가지 제품 및 사이즈 적용을 위해 칠러 몰드교체가 용이하다.



Dimension	2,300W x 1,100L x 1,900H
Weight	1,200kg
Capacity	1,200Pairs/8hours
Compressor	2RT
Chilling Range	-10°C ~ +5°C
Electric Capacity	5.5kw

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KD-BCM4H4C-ST

백카운터몰딩기



Chilling last
-It can be tilted for
operator' s convenience

Air bag band
Left & Right side
changeable

Heating last
-It can be tilted to cover
upper more easily

KD-BCM4H4C-ST Back Count Molding Machine

- Heating device

Suitable for melting with heated aluminum mold thermoplastic counter and so forth

- Chiller last and Air bag device

Airbag system is able to come true ideal flexibility that can cope with many type of shoe and shape. Exchanging only chiller last is needed in case of manufacturing other item

- 히팅장치

히팅 알루미늄 몰드와 실리콘패드로 갑피의 힐 부분을 녹이는데 적합하다.

- 칠러라스트, 에어백장치

에어백 시스템은 많은 다양한 갑피의 힐 부분 성형을 할 수 있으며, 여러가지 제품 및 사이즈 적용을 위해 칠러 몰드교체가 용이하다.



Dimension	2,300W x 1,100L x 1,900H
Weight	1,200kg
Capacity	1,200Pairs/8hours
Compressor	2RT
Chilling Range	-10℃~+5℃
Electric Capacity	5.5kw

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KD-BCM2H-ST

백카운터몰딩기



Heating Band & Heating Last

KD-BCM2H-ST

Hot Last BPM Machine

(Hot Last/Hot Band : 2PCS, Last Tilting Type)

- Heating Device
Suitable for melting with heating last thermo-plastic counter and so forth.
- 히팅장치
히팅 알루미늄 몰드와 실리콘패드로 갑피의 힐부분을 녹이는데 적합하다.



Dimension	900W x 900L x 2,000H
Weight	270kg
Capacity	1,000~1,200HR
Electric Capacity	1.4kw

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KD-BCM2S

백카운터몰딩기

Chilling last
-It can be tilted for operator's convenience



Heating last
-It can be tilted to cover upper more easily

KD-BCM2S Back Count Molding Machine

- Heating device
Suitable for melting with heated aluminum mold thermoplastic counter and so forth
- Chiller urethane band
- 히팅장치
히팅 알루미늄 몰드와 실리콘패드로 갑피의 힐부분을 녹이는데 적합하다.
- 냉동우레탄밴드



Dimension	1,390W x 790L x 2,000H
Weight	700kg
Compressor	2RT
Chilling Range	-10℃ ~ +5℃
Electric Capacity	3kw

KD-BCM4C-ST

백카운터몰딩기

Chilling last



Air Bag
Cooling Band

KD-BCM4C-ST Back Count Molding Machine

- This machine is suitable for lasting of back part of shoe upper. After applying heat to the back part with heat band and heat lasting, then it is formed with chill last to get into the special type of shape.
- 제화의 뒷부분(heel part)의 형태와 모양을 표준화하는 공정으로 재봉공정이 끝난 상태의 갑피 힐 부분을 신골의 형태대로 몰딩하는 기계이다.



Dimension	1,110W x 770L x 1,860H
Weight	600kg
Capacity	1200pairs/8hours
Compressor	2RT
Chilling Range	-10℃ ~ +5℃
Electric Capacity	2kw

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KD-BCM5D-N

백카운터몰딩기

Chilling last
-It can be tilted for operator' s convenience

Air bag band
Left & Right side changeable

Heat activator



KD-BCM5D-N

Back Count Molding Machine

- Heating device

Suitable for melting with heated aluminum mold thermoplastic counter and so forth

- Chiller last and Air bag device

Airbag system is able to come true ideal flexibility that can cope with many type of shoe and shape. Exchanging only chiller last is needed in case of manufacturing other item.

- 히팅장치

히팅 블로어 장치를 통해 갑피의 힐 부분을 유연하게 하는 장치

- 칠러라스트, 에어백장치

에어백 시스템은 많은 다양한 갑피의 힐 부분 성형을 할 수 있으며, 여러가지 제품 및 사이즈 적용을 위해 칠러 몰드교체가 용이하다.



Dimension	1,900W x 900L x 1,900H
Weight	1,000kg
Capacity	Max. 1,500pairs
Compressor	2RT
Chilling Range	-10°C ~ +5°C
Electric Capacity	7kw

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KD-PM1

프리히팅몰딩기



KD-PM1

Pre Heating Machine

- It is detachable to current airbag type of back counter molding machine and ensure the back counter more softer for forming quality. It is applicable to both sport shoes and special purpose shoes such as tracking, safety work boots.
- 현 백카운터몰딩기 에어백타입에서 탈착한 기계로 성형의 퀄리티를 위해 백카운터를 더욱 부드럽게 한다. 트래킹 슈즈, 안전화와 같은 특수목적의 신발과 스포츠화에 모두 적용 가능하다. 더 유연하게 성형 할 수 있는 장치이다.

Dimension	780W x 324L x 1,600H
Weight	160kg
Air Pressure	5~6kg/ cm ²

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KD-PM2

프리히팅몰딩기



Silicon Band

Aluminum Last Mold

KD-PM2 Pre Heating Machine

- It is detachable to current airbag type of back counter molding machine and ensure the back counter more softer for forming quality. It is applicable to both sport shoes and special purpose shoes such as tracking, safety work boots.
- 현 백카운터몰딩기 에어백타입에서 탈착한 기계로 성형의 퀄리티를 위해 백카운터를 더욱 부드럽게 한다. 트래킹 슈즈, 안전화와 같은 특수목적의 신발과 스포츠화에 모두 적용 가능하다. 더 유연하게 성형 할 수 있는 장치이다.

Dimension	780W x 647L x 1,600H
Weight	150kg
Air Pressure	5~6kg/ cm ²

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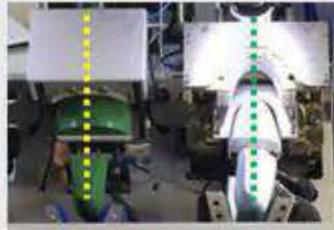
KD-THF1-A

토힐복합몰딩기 (신발문대 자동조절장치)

Heat stations for 1 pair



Chill stations for 1 pair



Unified gauge application



KD-THF1-A

TOE & HEEL MOLDING PRESS M/C(HOT/COOL TYPE)
(AUTO SIZE CONTROL SYSTEM)

- Toe forming & Back counter molding at the same time
- Cost & time-efficient process!
- One criteria for both Toe forming & back counter molding for quality product!
- Mostly suitable for production capacity & product quality
- 토 성형과 힐 카운터 성형이 동시에 가능
- 비용과 시간 효율적 공정
- 성형 품질을 위한 토 성형, 힐 카운터에 하나의 기준 제시
- 생산성과 품질 향상을 위한 가장 적합한 장비입니다.

Dimension	1,050Lx1,350Wx1,800H
Weight	600 kg
Capacity	Max. 1,000pairs
Compressor	2RT
Chilling Range	-10°C ~ +5°C
Electric Capacity	3.5kw

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KD-THF1-M

토힐복합몰딩기(수동핸들방식)



KD-THF1-M

TOE & HEEL MOLDING PRESS M/C(HOT/COOL TYPE) MANUAL KNOB CONTROL
(수동핸들방식)

- Suitable for melting with heated Toe mold & Heel mold together
- Suitable for Chilling with Cooling Toe mold & Heel mold together
- Airbag system is able to come true ideal flexibility that can cope with many type of shoe and shape. Exchanging only chiller last is needed in case of manufacturing other item.
- 히팅된 토,힐 몰드로 토 부분과 힐 부분을 한꺼번에 녹임
- 냉각된 토,힐 몰드로 토 부분과 힐 부분을 한꺼번에 성형
- 에어백시스템은 많은 다양한 갑피의 힐 부분 성형을 할 수 있으며, 여러가지 제품 및 사이즈 적용을 위해 칠러몰드교체가 용이.

Dimension	1,050Lx1,350Wx1,800H
Weight	600 kg
Capacity	Max. 1,000pairs
Compressor	2RT
Chilling Range	-10°C ~ +5°C
Electric Capacity	3.5kw

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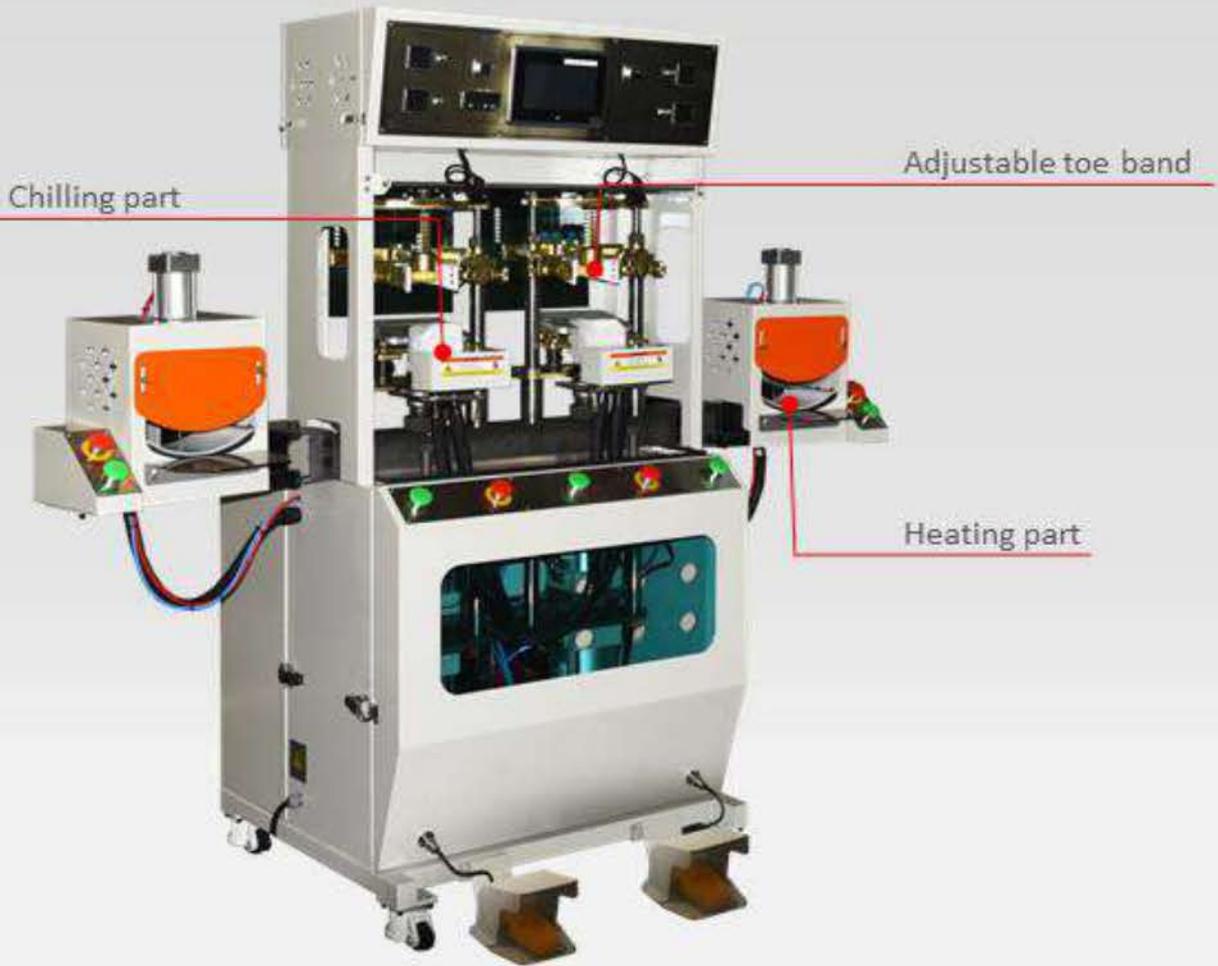
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KD-TFM2H2C

토 성형 몰딩기



KD-TFM2H2C

TOE FORMING MOLDING MACHINE

- It is a machine that forms the toe part of the upper. Heat the upper to melt it and chilling it according to the shape of the chill mold.
- 이 기계는 갑피의 토 부분을 성형하는 장비로 갑피를 히팅하여 녹이고 몰드 모양에 알맞게 냉각한다.



Dimension	800L x 1,840W x 1,720H
Weight	580kg
Chiller	1RT
Electric Capacity	2.9kw

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KD-FFSS4

갑피스팀성형기



KD-FFSS4 Forefoot Steam Shaping

- 1. Adjustable temperature for each Last / 2. Tension part to fit uppers in the lasts(Stamping Motor) / 3. Improved steam generator for improved shaping / 4. Pivot function for shaping for front edge and feather edge / 5. To recognize each size by connecting part of molds / 6. Data display & logging – PLC controlled data display, Data logging system is capable of visibly displaying factory ID, machine ID, date, time, hot mold temperature, activation time, and steaming time set points and actual values and storing the data in the PLC digital memory device to factory network for remote observation.
- 1. 온도 조절이 가능한 라스트 / 2. 갑피를 라스트에 정확히 맞추기 위한 텐션부(스탬핑모터) / 3. 성형성을 높이기 위한 향상된 스팀 발생기 / 4. Front edge와 Feather edge의 작업을 위한 Pivot 기능 / 5. 각 몰드의 연결부를 통해서 몰드 사이즈 인식 / 6. 데이터 표시 및 로깅 – PLC 제어 데이터 표시, 데이터 로깅 시스템은 공장 ID, 기계 ID, 날짜, 시간, 핫몰드 온도, 가동 시간, 스팀설정시간, PLC 디지털 메모리 장치의 실제 값과 저장된 데이터는 공장 네트워크 원격 조작 및 관찰을 위해 시각적으로 디스플레이 될 것 이다.



Dimension	2,330Wx1,200Lx2,050H
Weight	800kg
Penumatic Pressure	Max. 5kgf/ cm ²
Steam Generator	4kgf/ cm ²
Electric Capacity	10kw

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KD-FFSS4/AH-ST

갑피스팀성형기



Auto Hammer



KD-FFSS4/AH-ST FOREFOOT STEAM SHAPING / AUTO HAMMERING

- 1. Adjustable temperature for each Last / 2. Tension part to fit uppers in the lasts(Stamping Motor) / 3. Improved steam generator for improved shaping / 4. To recognize each size by connecting part of molds / 5. Data display & logging - PLC controlled data display, Data logging system is capable of visibly displaying factory ID, machine ID, date, time, hot mold temperature, activation time, and steaming time set points and actual values and storing the data in the PLC digital memory device to factory network for remote observation. / 6. Auto hammering is the machine for hammering for each size of molds by orthogonal robot automatically.
- 1. 온도 조절이 가능한 라스트 / 2. 갑피를 라스트에 정확히 맞추기 위한 텐션부(스탬핑모터) / 3. 성형성을 높이기 위한 향상된 스팀 발생기 / 4. 각 몰드의 연결부를 통해서 몰드 사이즈 인식 / 5. 데이터 표시 및 로깅 - PLC 제어 데이터 표시, 데이터 로깅 시스템은 공장 ID, 기계 ID, 날짜, 시간, 핫몰드 온도, 가동 시간, 스팀설정시간, PLC 디지털 메모리 장치의 실제 값과 저장된 데이터는 공장 네트워크 원격 조작 및 관찰을 위해 시각적으로 디스플레이 될 것 이다. / 6. 오토해머링은 직교로봇을 이용해 각 문대별 자동으로 해머링을 해주는 설비이다.

Dimension	2,330Wx1,200Lx2,050H
Weight	800kg
Penumatic Pressure	Max. 5kgf/ cm ²
Steam Generator	4kgf/ cm ²
Air hammer press	2~5kg/ cm ²
hammering Force	44N~115N
Electric Capacity	10kw

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KD-USS6

갑피스팀성형기



KD-USS6 Forefoot Steam Shaping

- Forefoot Steam Shaping in the process of stretching, steaming and hammering the toe, vamp, and forefoot margin of a shoe upper to the appropriate last shape and stance. If Forefoot Steam Shaping is done correctly, the forefoot portion of the upper will maintain the correct shape and stance after the last is removed and the last shape will be clearly defined without wrinkles.
- 본 제품은 가죽제 신발의 상부(TOE)를 매끄럽게 몰딩하기 위하여 스팀을 가한 후 부드러운 헤머로 두드려 성형시키는 장비로써 스팀이 분사되는 전용 라스트에 갑피를 걸치고 실린더로 팽팽하게 당긴 후 보일러를 통해 순간적으로 발생한 스팀을 분사, 갑피를 성형 가능한 상태로 스팀을 머금게 하고 에어 헤머로 불규칙한 돌출부위를 두드려 완만한 곡선이 되도록 성형시켜준다.



Dimension	1,800Wx720Lx1,270H
Weight	550kg
Capacity	Max.1,200pairs
Steam Generator	5kgf/ cm ² , 5Kw
Electric Capacity	3kw

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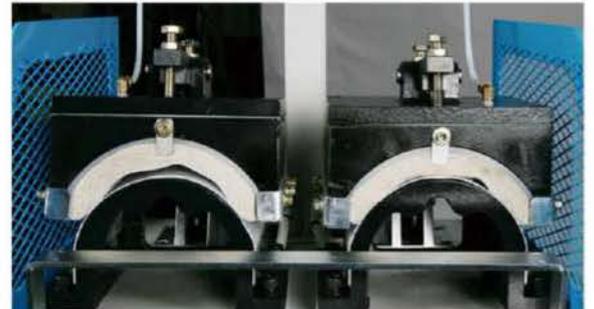
HEAM-1B

토우가습기



HEAM-1B Toe Humidity Machine

- This machine is to remove uppers' wrinkles by injecting moisture before lasting to avoid damaged uppers and for proper toe shaping.
- 갑피의 토 부분의 완전한 성형과 갑피의 파손을 방지하기 위하여 라스팅 전에 습기를 주입시켜 갑피의 주름이나 구김을 없애는 기계이다.



Dimension	500W x 440L x 890H
Weight	180kg
Capacity	Max.1,000
Heater	0.25kw x 8ea
Electric Capacity	2.2kw

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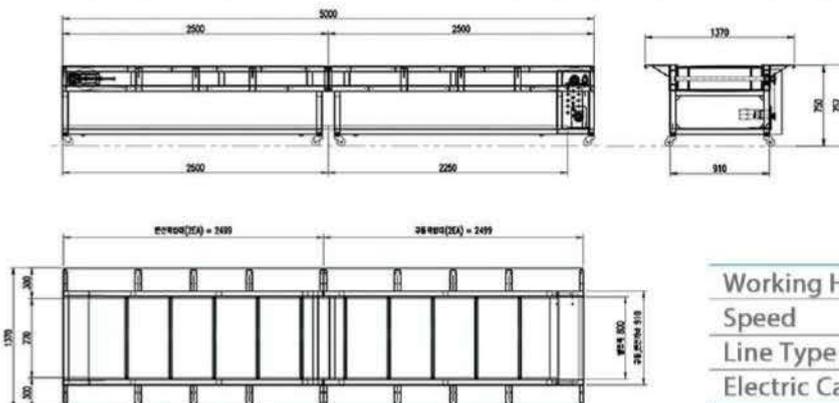
HEAM-CV1

성형벨트컨베아



HEAM-CV1 Forming Belt Conveyor

- This is a conveyor to transfer products after Toe lasting and Heel lasting and before Heater setting.
- 토 라스팅 작업과 힐 라스팅 작업이후 히터 세팅기 작업 전으로 이송하는 컨베아이다.



Working H.	750mm
Speed	2,579mm/min
Line Type	PVC belt, w800mm
Electric Capacity	1kw

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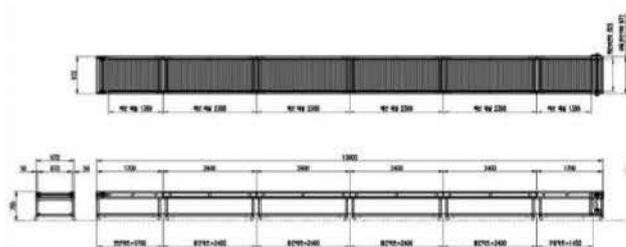
HEAM-CV3

바핑바컨베아



HEAM-CV3 Buffing Bar Conveyor

- This is a conveyor to transfer products after buffing.
- 바핑작업 후 작업물을 이송시키는 컨베아이다.



Working H.	750mm
Speed	1,325mm/min
Line Type	Sus pipe $\Phi 15.8 \times 810\text{mm}$ / Pich 31.75mm
Electric Capacity	1kw

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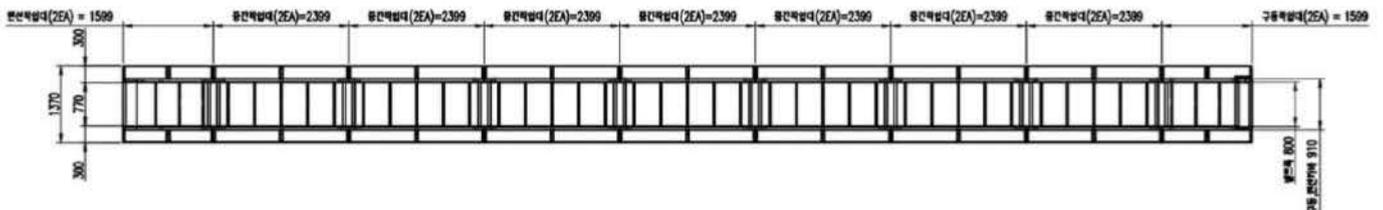
HEAM-CV2

사상벨트컨베아



HEAM-CV2 Finishing Belt Conveyor

- This is a conveyor to transfer products for inspection, packing or waiting for out.
- 작업물의 검수 및 포장을 하거나 출고대기용 이송 컨베아이다.



Working H.	750mm
Speed	1,381mm/min
Line Type	PVC belt, w800mm
Electric Capacity	1kw

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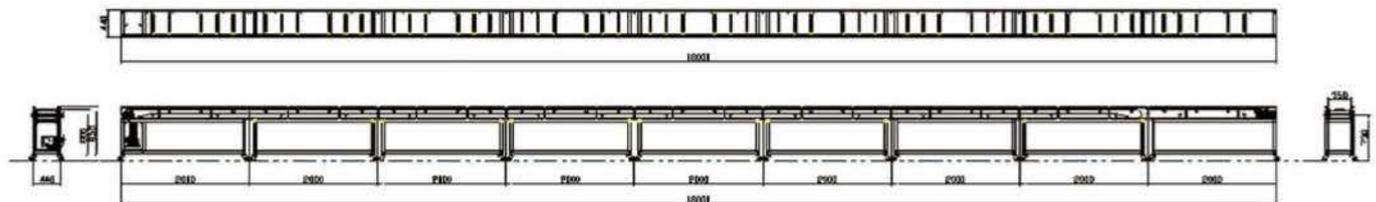
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HEAM-IP

검사컨베아



HEAM-IP
Feeding Belt Conveyor



Dimension	18,000W x 440L x 850H
Motor	400w
Reduction Ratio	600:1
Gear Ratio(motor)	30NT
Gear Ratio(driving shaft)	20NT
Electric Capacity	1kw

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HEAM-2C

히터세팅기



HEAM-2C Heater Setter

- This equipment is to maintain shaping without any loss by heating uppers after lasting.
- 라스팅 후 갑피의 상태에 열을 주어 어떠한 손실 없이 성형을 잡아주는 기계이다.



Heat Setting

Dimension	950W x 2,000L x 1,200H
Weight	500kg
Speed	1~10min/cycle
Capacity	Max. 2000pairs/8hrs
Temp.control	40~200 °C
Electric Capacity	8.6kw

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HEAM-2CW

히터세팅기



HEAM-2CW Heater Setter

- This equipment is to maintain shaping without any loss by heating uppers after lasting.
- 라스팅 후 갑피의 상태에 열을 주어 어떠한 손실 없이 성형을 잡아주는 기계이다.



Heat Setting

Dimension	1,050W x 2,600L x 1,350H
Weight	500kg
Speed	1-10min/cycle
Capacity	Max. 2,000pairs/8hr
Temp.control	40-200℃
Electric Capacity	18kw

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KD-HS1

히터세팅기



KD-HS1

Heater Setter

- This machine makes the upper and last parts into the optimal shaping condition with hot air and steam.
- This machine could adjust speed from 1 to 5 min. per cycle and consists of conveyer and heating chamber.
- This machine is optimized for multi-shaping from leather to running shoes.
- 본 설비는 열풍과 증기를 이용하여 갑피와 라스트를 최적의 성형상태로 만들어 주는 설비임
- 본 설비는 사이클 당 1분 ~ 5분까지 속도를 조절할 수 있으며 컨베이어 및 히팅챔바로 구성됨.
- 본 설비는 가죽성형제품 및 운동화에 걸쳐 다 방면의 성형에 최적화된 제품임



Dimension	1,600L*700W*1,400H
Weight	350KG
Speed	1 ~ 10min / cycle
Capacity	500pairs / 8hrs
Temp control	40~ 150°C
Electric Capacity	12kw

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KD-HS2

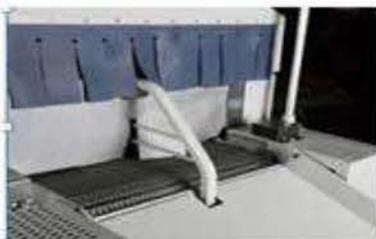
히터세팅기



KD-HS2

Heater Setter

- This machine makes the upper and last parts into the optimal shaping condition with hot air and steam.
- This machine could adjust speed from 1 to 5 min. per cycle and consists of conveyer and heating chamber.
- This machine is optimized for multi-shaping from leather to running shoes.
- 본 설비는 열풍과 증기를 이용하여 갑피와 라스트를 최적의 성형상태로 만들어 주는 설비임
- 본 설비는 사이클 당 1분 ~ 5분까지 속도를 조절할 수 있으며 컨베이어 및 히팅챔바로 구성됨.
- 본 설비는 가죽성형제품 및 운동화에 걸쳐 다 방면의 성형에 최적화된 제품임



Dimension	2,200L*700W*1,400H
Weight	350KG
Speed	1 ~ 10min / cycle
Capacity	500pairs / 8hrs
Temp control	40~ 150°C
Electric Capacity	10kw

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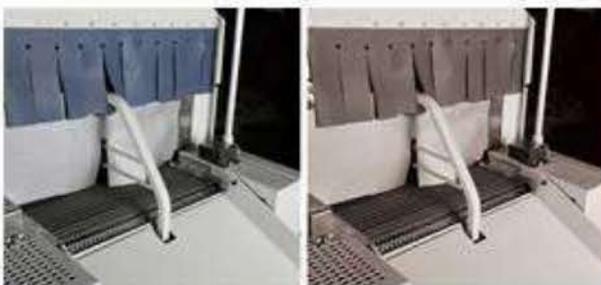
KD-HS4

히터세팅기



KD-HS4 HEATER SETTER 4 (1.95M)

- Heat setting machine, to iron and condition lasted shoes and boots
- This automatic model is equipped with a chamber with a stainless steel conveyor with adjustable speed from 1up to 10 minutes per cycle. The work is carried out by steam, adjustable in quantity and heating.
- 열 조절 기계, 철 및 신발과 부츠의 최상조건.
- 이 기계는 사이클 당 1분 ~ 10분 속도로 조절할 수 있으며 스테인리스 컨베이어와 챔버가 탑재되어 있다. 이 공정은 스팀에 의해 밖으로 옮겨지고 열과 양을 조절 할 수 있다.



Dimension	1,400W x 2,050L x 1,350H
Weight	600kg
Speed	1 ~ 10min / cycle
Capacity	3,000pairs / 8hrs
Temp. control	40 ~ 200°C
Electric Capacity	12kw

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KD-HS4E

히터세팅기



KD-HS4E HEATER SETTER 4 E(2.6M)

- Heat setting machine, to iron and condition lasted shoes and boots
- This automatic model is equipped with a chamber with a stainless steel conveyor with adjustable speed from 1up to 10 minutes per cycle. The work is carried out by steam, adjustable in quantity and heating.
- 열 조절 기계, 철 및 신발과 부츠의 최상조건.
- 이 기계는 사이클 당 1분 ~ 10분 속도로 조절할 수 있으며 스테인리스 컨베이어와 챔버가 탑재되어 있다. 이 공정은 스팀에 의해 밖으로 옮겨지고 열과 양을 조절 할 수 있다.

Dimension	1,400W x 2,600L x 1,350H
Weight	700kg
Speed	1 ~ 10min / cycle
Capacity	3,000pairs / 8hrs
Temp. control	40 ~ 200°C
Electric Capacity	12kw

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KD-HG1-N

핸드그라인더 및 후드

-Dust collector equipped with
-Eye Hazard from Buffed Dust



KD-HG1-N Hand Grinder Hood With Dust Collector

- This machine is buffing take the hand grind the surface of upper side part of shoe. dust collection insert machine.
- 신발의 윗이 있는 부분이나 사이드 부분 등 갑피 표면의 부분적인 곳을 핸드 그라인드를 이용하여 바핑하는 장비이다. 설비 내부에 집진 장치가 부착이 되어 있다.



Dimension	650W x 600L x 1,400H
Weight	200kg
Capacity	Max.700pairs/8hrs
Motor Power	2HP
Electric Capacity	1.5kw

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KD-G3-N

바닥그라인다



Dust Collector Equipped With

KD-G3-N

Bottom Roughing Machine With Dust Collector

- This machine matches left and right shoes to grind and remove the broken line of toe cap.
- Toe cap의 굴곡선을 평편한 상태로 고르게 갈아내고 제거하여 좌,우족을 맞추는 기계이다.



Dust Collector

Dimension	1,000W x 1,250L x 1,200H
Weight	150kg
Capacity	Max. 2,000pairs/8hrs
Electric Capacity	2.5kw

* MACHINE' S ACTUAL IMAGE MAY DIFFER FROM THE PHOTO

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KD-G4-N

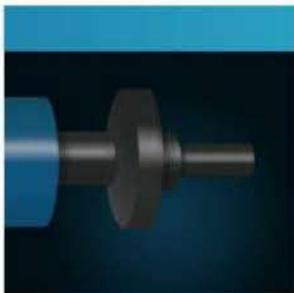
와이어바핑기(집진내장형)



KD-G4-N

Buffing Grinder with Dust Collector

- This buffing machine is to remove foreign substance to increase tension of adhesive surface by brushing.
- 접착부위를 브리싱하여 접착표면 장력을 높이도록 이물질을 제거하는 바핑기계이다.



Buffing Wire

Dimension	1,000W x 600L x 1,100H
Weight	180kg
Capacity	Max. 1,500pairs/8hrs
Electric Capacity	2.5kw

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KD-G5-N

사상그라인더(집진내장형)



KD-G5-N

Buffing Grinder with Dust Collector

- This machine removes dirt by brush such as outsole dust, spot from glue, and sticker spot.
- 이 기계는 걸창부분의 가루, 풀이 흘러 내린 자국, 스티커자국 등의 오염을 브러쉬로 제거하는 기계이다.



Buffing Wire

Dimension	900W x 700L x 980H
Weight	180kg
Capacity	500~700pairs/8hrs
Motor Power	1HP
Electric Capacity	1.7kw

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KD-G9-N

양두식측면바핑기
(집진내장형)

Buffing Wire

Dust Hood



Dust Collection Bag

KD-G9-N

Double Head Side Roughing Machine With Dust Collector

- This is a machine to buff curve of side of leather shoe.
- 가죽신발 옆 부분의 곡선 진 부분을 바핑 해 주는 기계이다.



Buffing Wire

Dimension	1,000W x 900L x 1300H
Weight	150kg
Capacity	500~700pairs/8hrs
Motor Power	1HP(0.5hpX2)
Electric Capacity	2.5kw

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KD-MGM-ST

미드솔게이지압착기



KD-MGM-ST Midsole Gauge Marking Machine

This machine is marking the border of cementing on the upper after lasting process by Pressing upper with outsole expanding AIR BAG pad on the table.

본 기계는 테이블 위에서 아웃솔 확장 에어백 패드로 갑피를 누름으로서 라스팅 프로세스 이후에 갑피 위의 접착 가장자리를 마킹하기 위한 장비이다.



Dimension	560W x 680L x 1,700H
Weight	200kg
Capacity	Max.1500pairs
Air Pressure	0-6kg/ cm ²
Electric Capacity	0.5kw

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KD-AP5-N

게이지압착기평판



KD-AP5-N Upper Gauge(Marking) Press

The target process is to press lasted uppers onto bottom components to mark around the bite line.

To apply consistent pressure on a lasted upper and allow a 360 degree view of the bite line so the operator can draw a line around the bite-line. Downstream operators use this line to apply cement and ensure proper alignment of uppers to midsole/outsole units.

게이지 압착기는 라스트 된 갑피를 눌러서 바이트 라인 주위에 마킹을 하는 것이다. 라스트 된 갑피에 일정한 압력을 가하고 바이트 라인을 360도로 다 볼 수 있어서 작업자는 바이트 라인 주위를 그릴 수 있다. 하류 부분의 작업자는 접착제와 미드솔/아웃솔 유닛의 정확한 일직선을 위해 이 라인을 사용한다.



Dimension	750W x 850L x 1,600H
Weight	120kg
Capacity	Max. 1,000Pairs/8hrs
Air Pressure	4.5-5.5kg/ cm ²
Electric Capacity	0.5kw

KD-AP13-N

안창압착기(더블타입)



Sock Linear Pressing Die

KD-AP13-N

Sock Liner(insole)Press(Double type)

- This machine is attaching insole through jig after insole is inserted.
- 신발에 안창을 넣은 뒤 지그를 통하여 신발내부에 안창을 붙이는 장비이다.



Dimension	400W x 900L x 1,600H
Weight	175kg
Capacity	Max.1,700pairs/8hrs
Air Pressure	40kg/ cm ²
Electric Capacity	0.5kw

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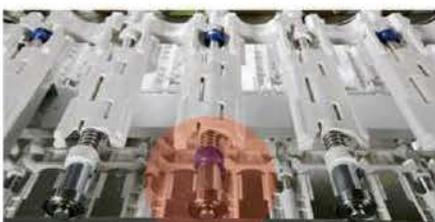
Cell-Flexer C2500DA

제조컨베어



C2500DA Cell flexer Assembly

- This equipment is a machine which is attached a dryer to conveyor for transfer. Many kinds of parts(sole, latex, rubber,etc.) pass through the dryer with proper temperature and speed. The purpose is to improve adhesion between sole and upper with removing water of adhesive by hot-air of NIR Lamp in the dryer.
- 이송용 컨베어에 건조 드라이어를 부착한 기계이다. 여러가지 작업물(sole, latex, rubber,etc.)을 건조 온도, 속도에 맞게 셋팅한 후 건조 드라이어를 통과하면서 건조 드라이어 내부 NIR Lamp 열풍을 통해 적정 건조 시간 내 압피와 솔에 접착한 접착액의 수분을 증발-건조시켜 작업물간 접착력을 향상-접착시키는 데 목적이 있다.



Bearina

Shoe Holder
Bearing Type

1 st -Speed	1,296mm/min
2 nd -Speed	1,297mm/min
EX-Speed	18,086mm/min
Electric Capacity	120kw

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RSS-03-P-2C

Rapid PUR system with dual conveyors



RSS-03-P-2C

Rapid PUR system with dual conveyors

- Unlike the existing machine that bonds out-sole with upper part using glue, RAPID PUR SYSTEM utilizes PUR glue's nature and applies PUR only on the outsole and combines it with the upper. This robot-grated process which robot applies PUR glue can improve the productivity.
- 기존의 장비는 아웃솔과 갑피 부분을 본드로 접착 시켜 부착했다면, RAPID PUR SYSTEM 은 PUR 본드의 성질을 이용하여 아웃솔에만 도포를 해 갑피와 결합시킵니다. 로봇을 접목시켜 PUR 을 도포하기 때문에 생산성이 증가합니다.

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Dimension	2776x900x1924H
Weight	1,000kg
Power	3 ϕ *380V*50Hz

RSS-01-0

Rapid OSA system



RSS-01-0 Rapid OSA system

- While the existing equipment bonds the outsole and upper together, this RAPID OSA SYSTEM applies glue only on the outsole to bond with upper utilizing Its aqueous property.
Since it grafts a robot to apply aqueous bond, it can increase precision and productivity.
- 기존의 장비는 아웃솔과 갑피 부분을 본드로 접착시켜 부착했다면, RAPID OSA SYSTEM 은 수성의 성질을 이용하여 아웃솔에만 도포를 해 갑피와 결합시킵니다.
로봇을 접목시켜 수성 본드를 도포하기 때문에 정밀성, 생산성이 증가합니다.

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Dimension	2,776x900x1,924H
Weight	850kg
Power	3φ*380V*50Hz

KD-OP2

상하압착기



KD-OP2

Hydraulic up & down press

- It is used for press at the up and down of the toe and heel part.
- 토, 힐 부분을 상하로 압착하는 기계이다.



Dimension	1,300W x 830L x 1,730H
Weight	420kg
Capacity	Max. 1,500Pairs
Motor Power	2HP
Electric Capacity	1.7kw

* MACHINE' S ACTUAL IMAGE MAY DIFFER FROM THE PHOTO

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KD-OP3-N

전후압착기



KD-OP3-N
Hydraulic Toe and Heel Press

- It is used for press at the front and the rear of the toe and heel part.
- 이 기계는 토와 힐부분의 전, 후를 압착한다.

Dimension	650W x 900L x 1,800H
Weight	350kg
Capacity	1,800~2,000Prs/8hrs
Motor Power	2HP
Electric Capacity	1.7kw

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KD-SP2

상하압착기



KD-SP2

HYDRAULIC STRONG PRESS

- This machine is designed to put pressure on top of the midsole to increase an adhesive strength between midsole and outsole. Two step pressures enable the product to be more elaborated and intensified and it is one of the hydraulic universal presses.
- 본 본 장비는 미드솔과 아웃솔의 접착 강도를 높이기 위해 미드솔 윗 부분에 압력을 주는 장비입니다. 2 단계 압력은 제품을 더욱 정교하고, 강도 높게 하며, 유압 압착기 모델 중 하나입니다..



Dimension	1000Wx700Lx1730H
Weight	420kg
Capacity	MAX. 1,500pairs
Electric Consumption	1.7kW

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KD-SS1

사방압착기(싱글타입)



Fixed Support

KD-SS1 Deep Press

- Hydraulic cylinder of front, rear, up, down and side press to the four quarters of walled shoe.
- 본 장비는 전/후/상/하, 측면을 사방으로 신발을 압착시키는 장비이다.



Dimension	1,100W x 850L x 1,800H
Weight	1,000kg
Capacity	600prs/8hrs
Motor Power	2HP
Electric Capacity	2kw

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KD-S4/S6/S9

사방압착기

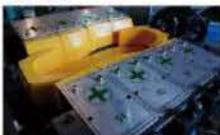


Fixed Support

KD-S4/S6/S9 Deep Press

- Hydraulic cylinder of front, rear, up, down and side press to the four quarters of walled shoe.
- 본 장비는 전/후/상/하, 측면을 사방으로 신발을 압착시키는 장비이다.

KD-S4



KD-S6



KD-S9



Dimension	1,600W x 750L x 1,800H
Weight	1,000kg
Capacity	Max. 1,500pairs
Motor Power	3HP
Electric Capacity	2.5kw

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KD-S6/A-N14

사방압착기



KD-S6/A-N14 Deep Press

- Hydraulic cylinder of front, rear, up, down and side press to the four quarters of walled shoe.
- 본 장비는 전/후/상/하, 측면을 사방으로 신발을 압착시키는 장비이다.

KD-S4



KD-S6



KD-S9



Dimension	1,600W x 750L x 1,800H
Weight	1,000kg
Capacity	Max. 1,500pairs
Motor Power	3HP
Electric Capacity	2.5kw

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KD-RS6-6S

PUR압착기 (회전식)



Safety Sensor

Fixed Support

KD-RS6-6S

Pur Rotary Block Press

- Input, output can be operated at one place with one operator.
- First-in, First-out system.
- 6stations(2,000pairs, 8hr), 8stations(3,000pairs, 8hr) according to production goals.
- 동일 장소에서 한명의 작업자가 제품의 투입과 취출이 가능하다.(작업인원 최소화)
- 선입선출 시스템으로 제품 균일화가 가능하다.
- 생산목표에 따라 6스테이션(2,000족, 8시간기준), 8스테이션(3,000족, 8시간기준)으로 구분된다.

KD-S4



KD-S6



KD-



Dimension	2,400W x 2,400L x 1,900H		
Weight	4,500kg		
Moter Power	I Revolution	0.37Kw x 4P	
	I Hydraulic	3.7Kw x 6P	
Unit	7Kw		
Electric Capacity			

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KD-RS9-6S

PUR압착기 (회전식)



KD-RS9-6S Pur Rotary Block Press

- This machine is rotart walled sole attaching press, hydraulic cylinder of front, rear, up, down and side press to the four quarters of walled shoe.
- Input, output can be poerated at one place with one operator.

KD-S9



Dimension	2,400W x 2,400L x 1,860H
Weight	4,500kg
Moter Power	I Survo 3.5Kw x 2,000RPM (16.7N.m)
	I Hydraulic Unit 5.5kw x 4P
Electric Capacity	12Kw

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BAM20

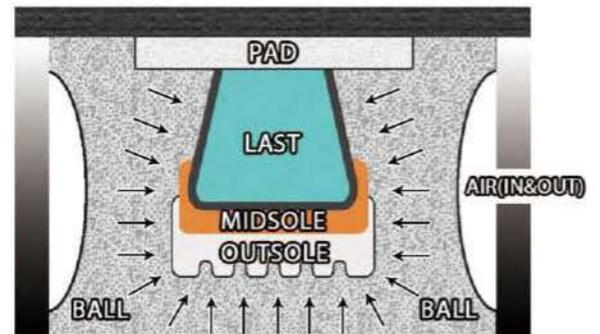
볼압착기



BAM20 Ball Attaching Machine

This machine is developed attaching machine by pressing inverted/reversed and both sides. for adhesion between midsole and upper properly.

이 기계는 신발 완제품의 마지막 공정으로 접착 후 압착 공정에서 미드솔과 갑피의 접착이 완전히 이루어 지도록 제품을 전방향에서 압착시키는 장비이다.



Dimension	1,070W x 1,130L x 1,900H
Weight	1,100kg
Air Pressure	4kg/ cm ² ~ 6kg/ cm ²
Motor Power	5HP
Electric Capacity	4.3kw

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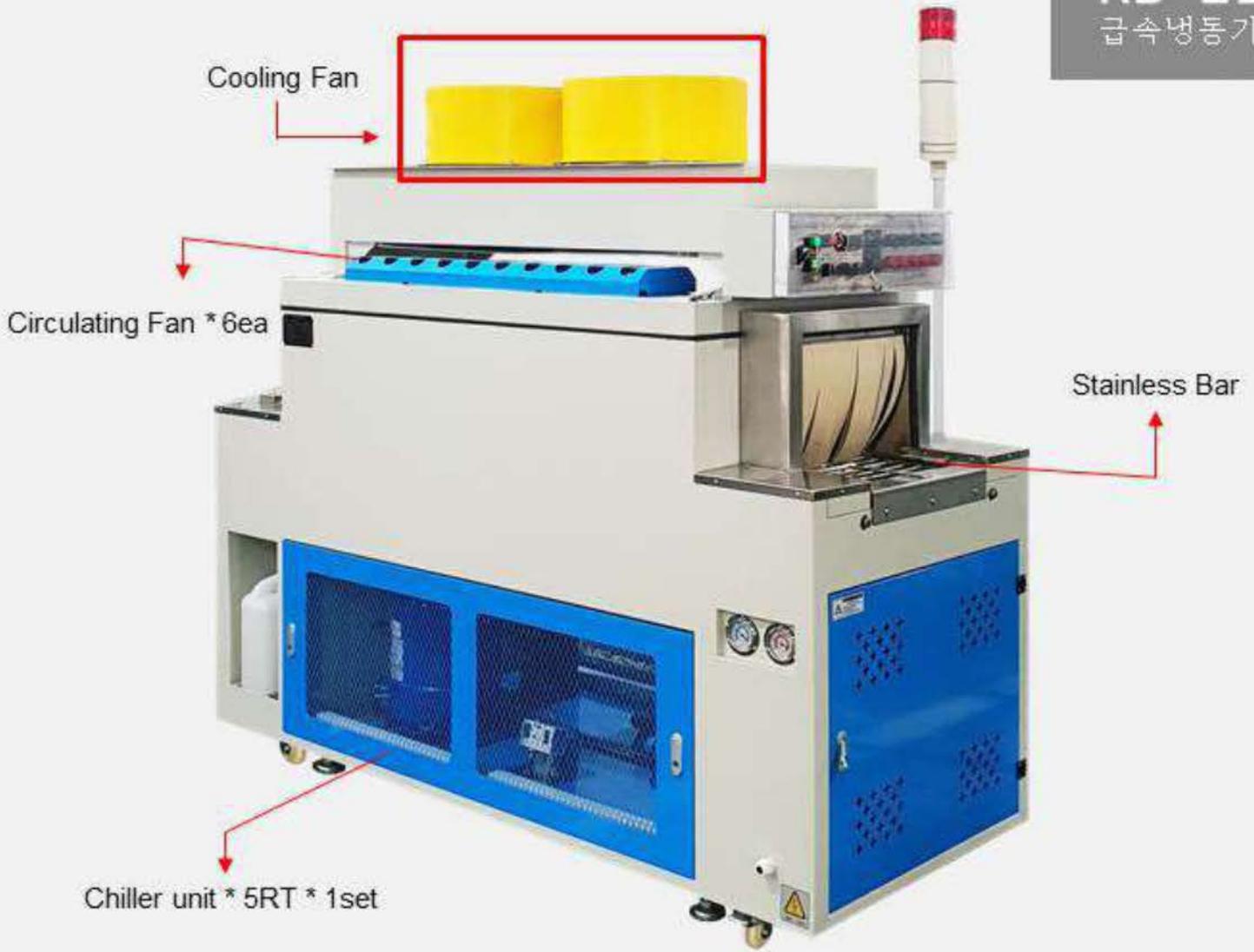
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KD-C2

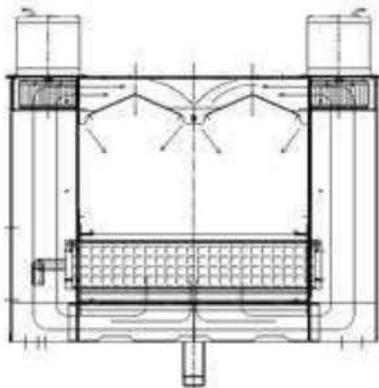
급속냉동기



KD-C2

Quick Chiller2 (Quick Chilling For Shoe)

- Shoes are dried with high temperature during the adhesive process for enough adhesive of cementing. This is a machine to maintain shaping with rapid cooling to avoid relaxed shoe shaping.
- 시멘팅의 충분한 접착을 위하여 접착공정에서 신발은 고열로 건조 된다. 이 신발형태가 이완되는 것을 막기 위하여 급속 냉각을 시켜 성형상태를 유지하기 위한 기계이다.



Dimension	2,000L x 850W x 1,837H
Weight	950kg
Motor Power	60w
Capacity	2,900prs/8hrs
Fan	1/4hp x 6ea
Chiller	5RT(5RT.x1)
Electric Capacity	6kw

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KD-C3

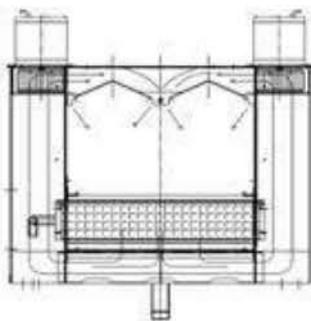
급속냉동기



KD-C3

TURBO CHILLER 3 (3M, 7.5RT)

- This machine is a chilling equipment to facilitate the shaping of shoes after the cementing process.
- 이 기계는 시멘팅 공정 이후 신발의 성형을 원활하게 하기 위한 냉각 장비이다.



Dimension	3,000L x 1,200W x 1,850H
Weight	1,500kg
Motor	1/50 60w
Speed	1.9/min(1,200rpm)
Fan Blower	DB150-4EA
Chiller	7.5RT
Electric Capacity	12kw

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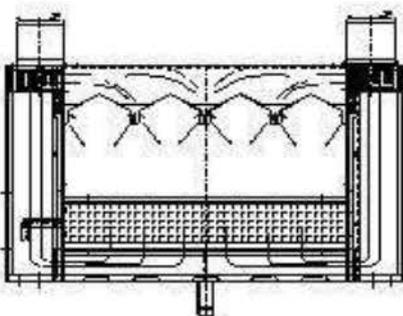
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KD-C4

Quick Chiller 4 (Quick Chilling For Shoe)

- This machine is a chilling equipment to facilitate the shaping of shoes after the cementing process.
- 이 기계는 시멘팅 공정 이후 신발의 성형을 원활하게 하기 위한 냉각 장비이다.



Dimension	3,500L x 1,200W x 1,850H
Weight	1,500kg
Motor	90w
Capacity	3,000prs/8hrs
Fan	1hp x 14ea
Chiller	10RT(5RTx2)
Electric Capacity	12kw

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KD-C5

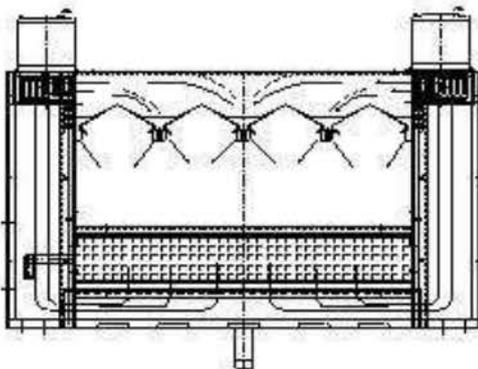
급속냉동기



KD-C5

QUICK CHILLERS (QUICK CHILLING FOR SHOE)

- This machine is a chilling equipment to facilitate the shaping of shoes after the cementing process.
- 이 기계는 시멘팅 공정 이후 신발의 성형을 원활하게 하기 위한 냉각 장비이다.



Dimension	4,000L x 1,165W x 1,820H
Weight	1,600kg
Motor	90w
Capacity	3,000prs/8hrs
Circulation Fan	1HP x 16EA
Chiller	10RT(5RT x 2EA)
Electric Capacity	12kw

• MACHINE' S ACTUAL IMAGE MAY DIFFER FROM THE PHOTO

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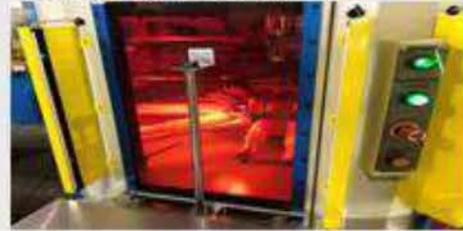
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KD-C450RA-R

셀플렉서어셈블리드라이C/V

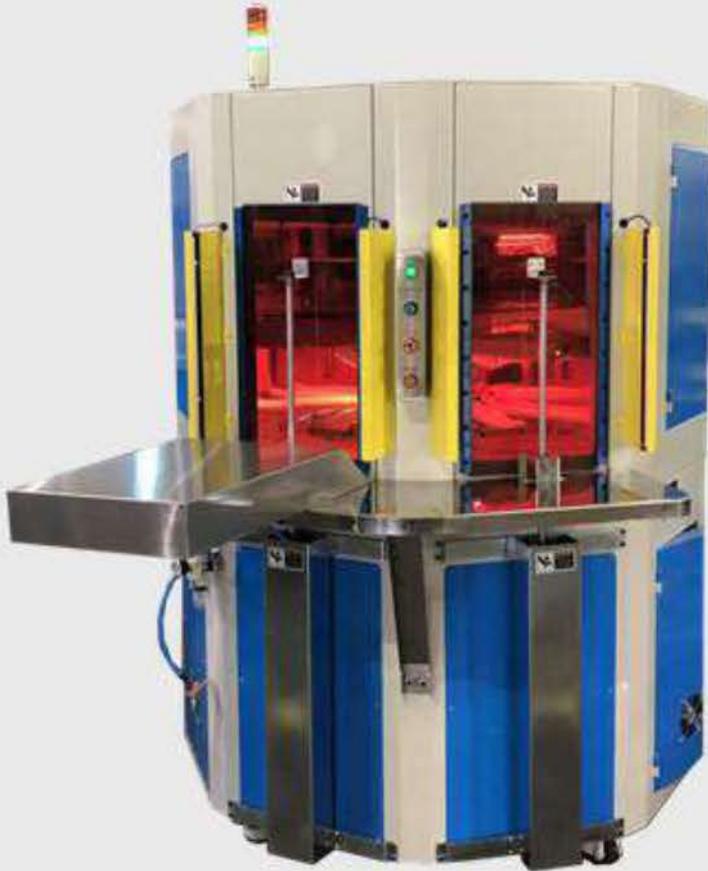
Safety light curtain



Limit switch for Automatic shield



User friendly working environment



KD-C450RA-R

CELLFLEXER ASSEMBLY DRY CV
(ROTARY TYPE, 2FLOOR) (8STATION * 2FLOOR, NIR + HEATING BLOWER)

본 기계는 내부 열풍을 통해 적정 건조 시간내 갑피와 솔에 접착한 접착액의 수분을 증발 건조 시켜 접착력을 향상시켜 접착시키는 장비이다.

This is a machine that improves adhesion by evaporating and drying the moisture of the adhesive liquid adhered to the upper and the inside of the upper part in the proper drying time through the internal hot air.

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Dimension	1,670W x 1,670L x 1,897H
Weight	1,000kg
Capacity	600prs./8hrs
Motor Power	2HP
Electric Capacity	26kw

KD-C550RA-R

로타리컨베어



KD-C550RA-R

CELLFLEXER ASSEMBLY DRY C/V (ROTARY TYPE , 2FLOOR)
(12STATION * 2FLOOR , NIR + HALOGEN LAMP)

- This machine that improves adhesion by evaporating and drying the moisture of the adhesive liquid adhered to the upper and the inside of the upper part in the proper drying time through the internal hot air.
- 본 기계는 내부 열풍을 통해 적정 건조 시간내 갑피와 솔에 접착한 접착액의 수분을 증발 건조 시켜 접착력을 향상시켜 접착시키는 장비이다.



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Dimension	2700x2100x1850H
Weight	1,200kg
Power	3ø*380V*50Hz

KD-C550RA-2N1

로타리컨베어



KD-C550RA-2N1

CELLFLEXER ASSEMBLY DRY C/V (ROTARY TYPE , 2FLOOR)
(12STATION * 2FLOOR , MIR + HALOGEN LAMP)

- This machine is latex drying conveyor that is also turn table type. It is drying system to dry and bond uppers and outsole in the 6 quarter space which maximize work efficiency without unnecessary space compare to existing line and is built for small quantity batch production.
- 본 기계는 라텍스 건조 컨베어로서, TURN TABLE TYPE 입니다. 6등분 공간에 갑피 및 아웃솔을 건조하여 접착하는 방식으로 기존라인보다 불필요한 공간 없이 작업 효율을 최대화 하였으며, 다품종 소량 생산에 적합하도록 제작된 컨베어 입니다.



* MACHINE' S ACTUAL IMAGE MAY DIFFER FROM THE PHOTO

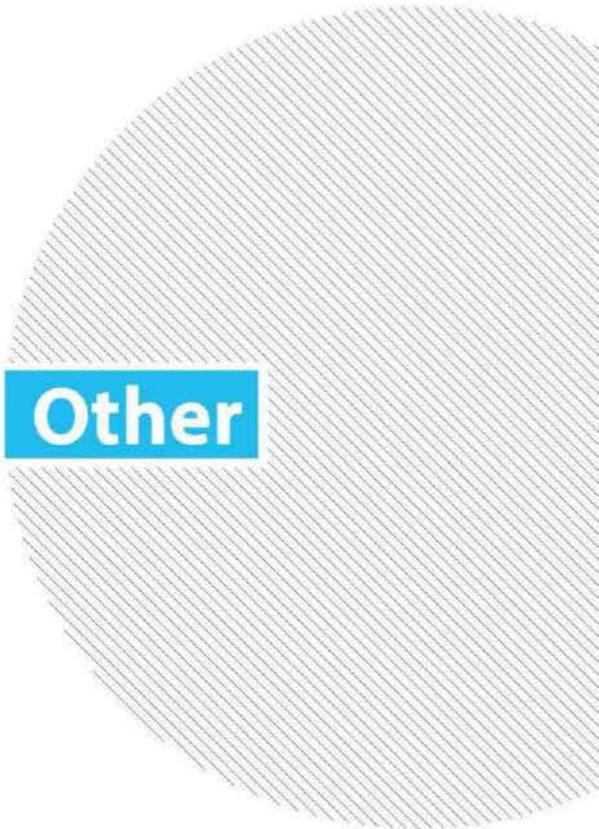
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Dimension	2500x2600x1750H
Weight	1,200kg
Power	3 ϕ *380V*50Hz



07 **Other**

KD-ML1N

수동식사이즈라벨러



KD-ML1N Size Label Press Machine

- This machine is seals Labels on the shoe Tongue by heat.
- 본 설비는 신발 Tongue 위에 열을 이용해 문대 라벨을 찍어내는 설비이다.



Dimension	600Wx600Lx1,165H
Weight	60kg
Heater	Ø5.8*41mm
Electric Capacity	75w x 2 ea

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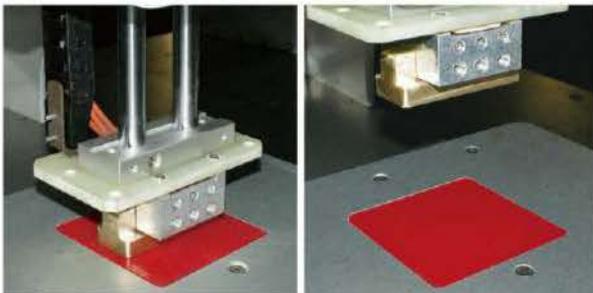
KD-IL1N

인솔스탬핑기



KD-IL1N INSOLE STEAMPING M/C(SINGLE)

- This machine is to put the label/logo on the insole.
- 본 설비는 신발 인솔에 라벨이나 로고를 찍어내는 설비이다.



Dimension	600Wx600Lx1,200H
Weight	60kg
Electric Capacity	205W

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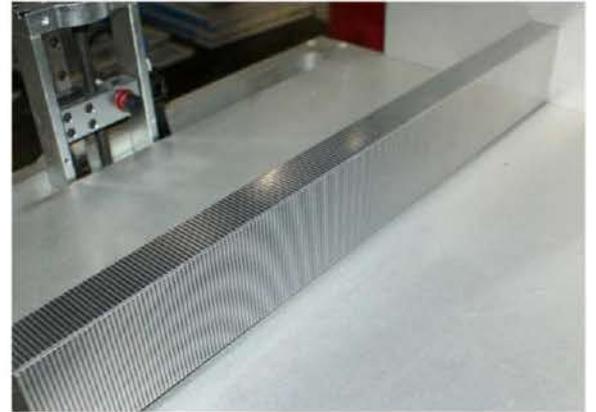
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KD-UP1

밤싸이트



KD-UP1
UPPER POSITIONER WITH BOMB SIGHT

- This machine is to check the upper placement after attaching process with sole and upper.
- By adjusting X, Y, Z axis, it has the shoe perfectly screened with bomb sight.
- 본 설비는 솔과 갑피의 접합이 바르게 되었는지 체크하기 위한 설비이다.
- 3개의 밤싸이트의 X, Y, Z축을 조절하여, 신발의 갑피배치를 정확하게 확인할 수 있다.

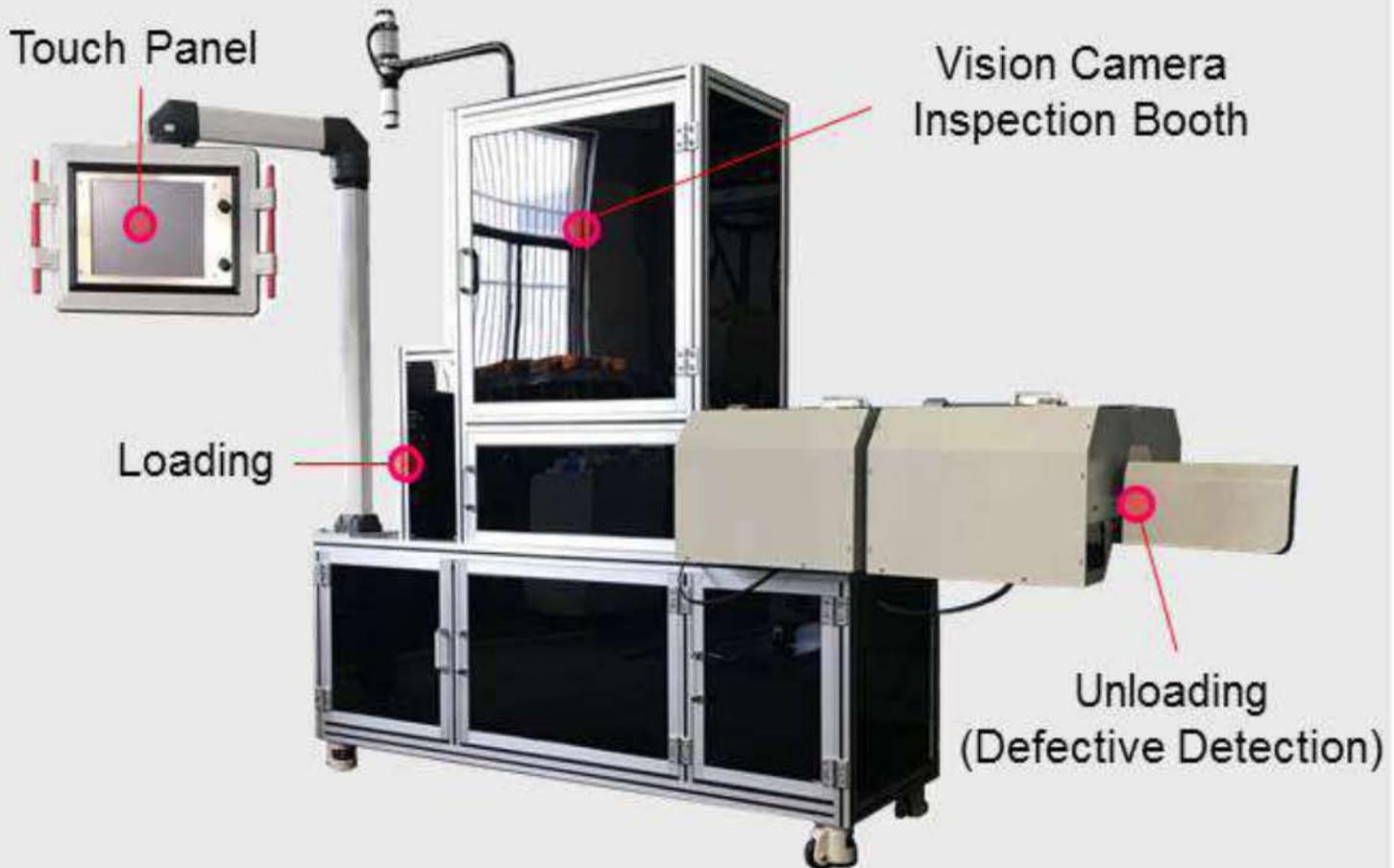
Dimension	506W x 560L x 1,110H
Weight	80kg
Capacity	1,000-1,200Pairs/8hours
Electric Capacity	1.8kw

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KD-IPD

IP 검사기

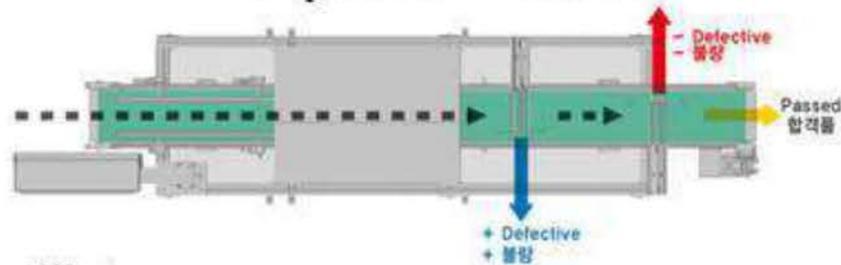


KD-IPD

IP DETECTION M/C

- 스마트 팩토리를 위한 자동 아웃솔 검사기
- 마스터 샘플 데이터에 따른 정확한 품질 검사
- 불량품 자동 검출 및 분리
- 양품 다음공정 자동 이동
- Automatic IP Sole Inspection M/C for Smart Factory
- Defective Automatic Detection & Division
- Good Product Automatic Transfer to Next Step
- Exact Quality Inspection with Master Sample Data

Inspection Method



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Dimension	6500W x 2,200L x 1,650H
Weight	1,90kg
Inspection	0.7SEC/1EA
Electric Capacity	0.3kw

STAVILLIZATION CONVEYOR [:속성컨베어]

본 설비는 SOLE 제품표면의 온도를 ZONE 별로 다르게 주어 제품특성의 수축 및 변형을 최소화시키는 장비이다.

제품 취출 방향 : 좌▶우 / 우▶좌
[Tension▶Driving / Driving▶Tension]

	1F	2F
GEARED MOTOR	2HP*1/1200	2HP*1/1200
WORM REDUCER	1/1200	1/1200
SPEED	222mm/min(45분기준)	213mm/min(45분기준)
CHAMBER	40"~70"	40"~70"
UNIT HEATER	1Kw*24EA = 24Kw	1Kw*24EA = 24Kw
PVC BELT	19,900L*1,500L	19,100L*1,500L
DRUM	Φ230*1,510L	Φ230*1,510L

:Tension Part



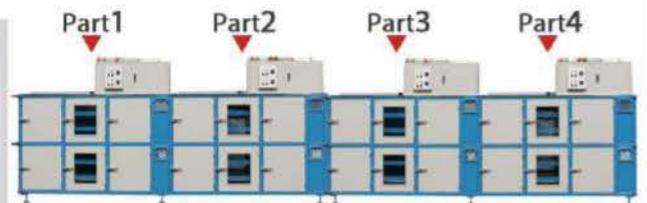
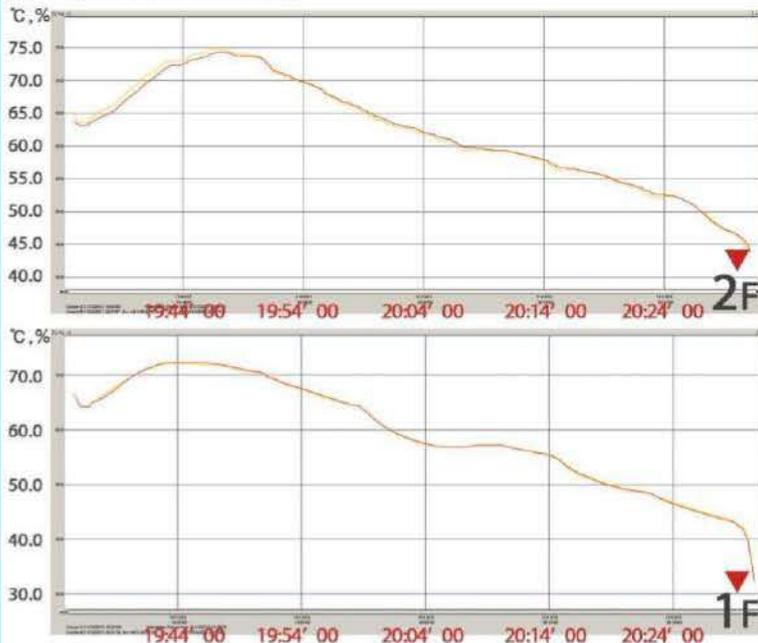
1,2F TYPE

1F TYPE

MOTOR에서 받은 동력을 PVC벨트를 통해 제품을 이송시켜주는 장치이다. :Driving Part



[Temperature Graph]



: Part 마다 온도가 상이하다.



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KUKDONG

SHOE MAKING MACHINERY